MICRO DIGITAL VACUUM SWITCHES

These small devices, if accurately calibrated and compensated for temperatures, are able to give very precise digital signals to the set maximum measuring value.

The commutation point, which is within the scale value, can be easily programmed by means of an adjustment screw located on the upper part of the device. A red LED near the screw indicates the digital output signal commutation status.

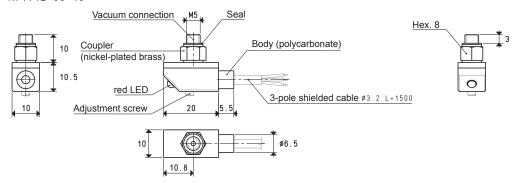
The pressure differential (hysteresis) between the set maximum value and the value of reset of the rest signal is 2% of the set value and cannot be adjusted.

They are composed of a polycarbonate enclosure, which includes the sensor and the electric circuit, and of a coupler or a small aluminium manifold with the vacuum connections.

Art. 12 05 10 can also be rotated freely to place the display in the desired position, without having to unscrew it from the vacuum connection. The vacuum connection can be carried out via male or female M5 connectors, while the electrical connection is made via a three-connector cable which they are equipped with. Mini digital vacuum switches are suited for controlling dry air and non-corrosive gasses and they are recommended in all those cases that require a signal when a certain vacuum level is reached, for safety, for starting a cycle, for checking the cup grip, etc.

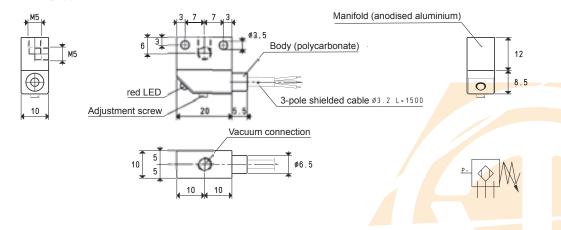


Art.12 05 10



| Cable colour | Connection | |
|--------------|-----------------|--|
| brown | positive pole ⊕ | |
| black | output signal | |
| blue | negative pole ⊙ | |



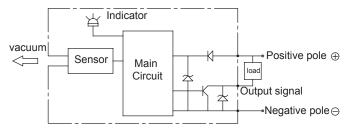


INTERNAL ELECTRIC DIAGRAMS

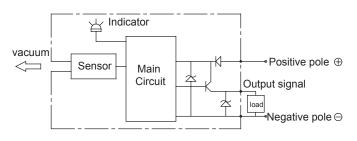
OUTPUT CONTACT DIAGRAM

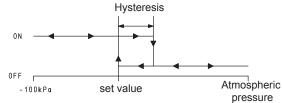
• NPN on

The LED lights up at the preset pressure and turns off at the preset pressure minus the hysteresis



• PNP on





| Electrical features | Art. 12 05 10 P | | Art. 12 05 10 N | |
|--|---|--|-------------------|--|
| and specifications | Art. 12 05 11 P | | Art. 12 05 11 N | |
| Adjustment range | | da 0 a -100 kPa | | |
| maximum overpressure | | 200 kPa | | |
| Operating voltage | | 10.8 ÷ 30 VDC (Protection against polarity reversal) | | |
| Electrical absorption | | ≤20 mA | | |
| Commutation outputs | 1 digital PNP, NO | 80 mA maximum | 1 digital NPN, NO | |
| Reaction time | | ≤1 ms | | |
| Commutation frequency | | 1000Hz | | |
| Hysteresis | | Not adjustable, 2% of the set maximum value | | |
| Repeatability | | ±2% of the measuring range | | |
| Commutation indicator | | Red LED | | |
| Insulation resistance | | 100 MΩ | | |
| Proof voltage | | 500 VAC, 1 min | | |
| Protection class | | IP 40 | | |
| Working environment conditions | | | | |
| Installation position | Any | | | |
| Controlable fluids | Dry air and non-corrosive gasses | | | |
| Operating temperature | -10 ÷ +60 °C | | | |
| Storage temperature | | -20 ÷ +70 °C | | |
| Emitted interference | In compliance with EN 55011, Group 1, Class B | | | |
| Interference immunity | In compliance with EN 61326 - 1 | | | |
| Mechanical features and specifications | | | | |
| Container material | Polycarbonate PC | | | |
| Connection material | Nickel-plated brass and aluminium | | | |
| Weight (without cable) | | Approx. 5g | | |
| Electrical connection | | 1.5 m long three-conductor cable | | |
| Connection to fluid | 17. | M5 male or female thread | | |