S P. No.	Azbil Corporation	製品仕様書 SPECIFICATIONS	Catalog listing	Output type	Remote tuning	Wiring type
w -			HPX-EG50-1S HPX-EG50-2S HPX-EG50-1S-CT HPX-EG50-2S-CT	Open collector of NPN transistor Open collector of PNP transistor Open collector of NPN transistor Open collector of PNP transistor	No	Prewired (cable lead-out) connector
			HPX-EG51-1S HPX-EG51-2S HPX-EG51-1S-CT	Open collector of NPN transistor Open collector of PNP transistor Open collector of NPN transistor	Yes	Prewired (cable lead-out) connector
12 00 11 00 10 00 9 00 4 00 2 00 2 00 2 00 2 00	Auto-tuning button STA indicator STA indicator STA indicator STA indicator STA indicator STA indicator (1) Open the control por (2) Move the fiber clar (3) Firmly insert the tip (4) Return the lever to (5) Close the control pr 2 After installation, close	the HPX-EG50/51. anel cover. The lever forwards to the position B. To of each fiber into the holes on the HPX-EG50/5 of the position A.	button Note 1 Fiber clam (position B) Note 1 Optical fiber unit (Light emitting port) 1. Note 1 Optical fiber unit (Light receiving port)	Note 1 Fiber clamp lever position A) Reference mark for fiber (作成DR. Y.Naozaki Oct.02,18 可由 Chr.02,18 可能 C	子 R度SCALE 記入のない HPX-EG50-9 HPX-EG51-9	で表 TOL. UNLESS NOTED *S Series *S Series ric switch

製品仕様書 . 0 Z **Azbil Corporation SPECIFICATIONS** SP. Dimensions ·HPX-EG50-1S / HPX-EG50-2S ·HPX-EG51-1S / HPX-EG51-2S 140° 2x2.8 holes Cord 3.4 3.7 Note 1 (3.3 hole) Mounting bracket 15.9 (35.2) 70.2 (25.2) (16) (3X2.2)(3X 3.3) ≤3 ≤6 ≤30 ≤120 ±0.2 ±0.3 ±0.5 ±0.8 Catalog listing Cord length HPX-EG5*-*S 1000min. 尺度SCALE 記入のない公差 TOL. UNLESS NOTED REFER ABOVE TABLE FOR TOL. UNLESS NOTED 作成DR. Y.Naozaki Oct.02,'18 $\bigoplus \Box$ HPX-EG5*-*S-L02 2000min. HPX-EG5*-*S-L05 5000min. 認可 APPD T.Koshi Oct.02,'18 名 称 NAME Photoelectric switch Note 1 Mounting bracket (HPX-PA04) is optional part. (Mounting bracket :Stainless steel t1) \sim 00 改番REV. 2 00 义 日付DATE CS000280 担当 BY 日付 DATE 改番 来歴 照査 RECORD

製品仕様書 . 0 Z **Azbil Corporation SPECIFICATIONS** S.P. · HPX-EG50-1S-CT / HPX-EG50-2S-CT · HPX-EG51-1S-CT / HPX-EG51-2S-CT note 2.3 M8 connector _10_ 2x2.8 holes 3.4 3.7 Note 1 (3.3 hole) 15.9 Mounting bracket (35.2) 70.2 (25.2) __ (16), (3X2.2) ≤ 3 ≤ 6 ≤ 30 ≤ 120 ± 0.2 ± 0.3 ± 0.5 ± 0.8 Note 1 Mounting bracket (HPX-PA04) is optional part. M8 connector's lock ring may be interfered with a nearby wall 尺度SCALE 記入のない公差 TOL. UNLESS NOTED REFER ABOVE TABLE FOR TOL. UNLESS NOTED 作成DR. Y.Naozaki Oct.02,'18 $\bigoplus \Box$ depend on the sensor mounting position. (Mounting bracket :Stainless steel t1) Please use the M8 connector or $\phi 8$ snap-in connector / female / 4 contacts (IEC 61076-2-101). 認可 APPD T.Koshi Oct.02,'18 名 称 NAME 3 Screw the coupring by hand.(0.3 to $0.4N \cdot m$) Photoelectric switch 4 If the outside diameter of the attached cable plug is larger than 10mm, multiple units of this product cannot be tightly mounted side by side. $\overline{\sim}$ 00 改番REV. 3 日付DATE 义 CS000280 改番 来歴 日付 担当 照査 00 NO. RECORD DATE BY

0 N	Azbil Corporation	製品仕様 SPECIFICATIO
SP.	Common specifications (all mo	dels)
	Catalog listing Standard M8 connector	HPX-EG50-1S HPX-EG50-1S
	Scanning type Supply voltage Power consumption	
	Scanning Fast "Ft4" distance Semi Fast "SF4" (Max. tuning) Normal "nL4" (Note 1) High Power "HP4"	
	Hysteresis Operating mode	
	Output type	Open collector of NPN tran (N-MOS FET is used for ou
	Output Coad current	2V max.
	Remote tuning Tuning ON (Note 3) Tuning OFF	
	Response time (Switching ON and OFF) And OFF) Response time (Semi Fast (Note 4) Normal (Note 4) High Power	
	Timer function (Note 5)	(1ms †

Catalog lieting	Standard	HPX-EG50-1S	HPX-EG50-2S	HPX-EG51-1S	HPX-EG51-2S		
Catalog listing	M8 connector	HPX-EG50-1S-CT	HPX-EG50-2S-CT	HPX-EG51-1S-CT	HPX-EG51-2S-CT		
Scanning type	2		Fiber	optic			
Supply voltac	je		12 to 24VDC +10% /	-15% (ripple 10% max.)			
Power consur				A max. at 24VDC)			
Scanning	Fast "Ft4"			er HPF-T003)			
distance	Semi Fast "SF4"			er HPF-T003)			
(Max. tuning)	Normal "nL4"			er HPF-T003)			
(Note 1)	High Power "HP4"			r HPF-T003)			
Hysteresis				canning distance			
Operating mod	de	Convertible light operated / dark operated (selectable)					
Output type		Open collector of NPN transistor (N-MOS FET is used for output device)	Open collector of PNP transistor (P-MOS FET is used for output device)	Open collector of NPN transistor (N-MOS FET is used for output device)	Open collector of PNP transistor (P-MOS FET is used for output device)		
	Load current	Standerd, M8 connector : 100mA max.(resistive load)					
Output	Output withstand voltage		26	.4V			
Ιοσιραί	saturation voltage (Note 2)	2V max.	3V max.	2V max.	3V max.		
	short circuit protection		Yı	es			
Remote tuning	Tuning ON (Note 3)			0 to 2V DC	7.2 to 26.4V DC		
Tremore running	Tuning OFF			Open or connect to power supply voltage	Open or connect to 0 to 1V DC		
	Fast	$250~\mu s$ max.					
Response time Semi Fast (Note 4)		$500~\mu s$ max.					
(Switching ON and OFF)	Normal (Note 4)		1ms	max.			
dia ori /	High Power	5ms max.					
Timer function	(Noto 5)		On-delay /	Off-delay			
Tiller Turicilor	ו וואטופ או	(1ms to 10ms (1m	s step), 20ms to 100ms (10ms ste	ep), 200ms to 1s (100ms step), 2s	to 5s (1s step))		
	-			· · · · · · · · · · · · · · · · · · ·			

Note 1 The scanning distance will be decreased by 20% according to the state of connection to amplifier or cutting of the optical fiber.

2 This is the saturation voltage when the rated load current is flowing.

3 Short circuit current: 0.1mA max.

4 These response times are for emission frequency Fr-1.

If Fr-2 is selected there is a 20 % delay in the response.

5 Response time is not included.

ΓΙ				-	作成DR. Y.Naozaki Oct.02,'18	\$	尺度 SCALE	記入のない公差	TOL. UNLESS NOTED
-				-	照査CHK. S.Nishisaka Oct.02,'18			50-*S 51-*S	
00	\sim			-	認可 APPD T.Koshi Oct.02,'18	名 称 NAME	Photo	electric	switch
改番 REV.	来歴 RECORD	: 日付 : DATE	担当 BY	照査 CHK.	日付DATE	図 番 NO.	CS00	0280	改番REV. 4 00

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		Sea

製品仕様書 SPECIFICATIONS azbil Corporation

Catalog lieting	Standard	HPX-EG50-1S	HPX-EG50-2S	HPX-EG51-1S	HPX-EG51-2S		
	M8 connector	HPX-EG50-1S-CT	HPX-EG50-2S-CT	HPX-EG51-1S-CT	HPX-EG51-2S-CT		
Light source			Red LED	(660nm)			
Digital display	/	Receiving lig	ht level (red) , Set value (gree	en) , Tuning method and the (other (Note 1)		
Indicator		Output indicator (Turn on wit	h output on), STA indicator (lit	during STA operation, blinking	at the alarm correction limit)		
Protection				ction (300ms typ.) Tity protection			
Case				/ black			
Material	Control panel cover		PC resin /				
EMC: EMC Direct	tive (2014/30/EU), Applied harmonized standard: El	N60947-5-2:2007+A1:2012					
	EMS (Electromagnetic susceptibility)						
	Electro discharge		Contact:Level3 (6kV), Air:Leve	el3 (8kV) (IEC61000-4-2:2008)			
	Radiated RF electromagnetic fields	Level3 (10V/m : 80MHz to 1GHz, 1.4GHz to 2GHz) (IEC61000-4-3:2006+A1:2007+A2:2010)					
	Electrical fast transients	DC power ports:Level3 (2kV / 5kHz), Signal ports:Level4 (2kV / 5kHz) (IEC61000-4-4:2012)					
	Conducted disturbances induced by RF fields						
	Power frequency magnetic field		Level4 (30A/m : 50Hz, 6	0Hz) (IEC61000-4-8:2009)			
	EMI (Electromagnetic interference)						
	Emission	Group1 ClassA (CISPR11:2009+A1:2010)					
Ambient light		Incandescent light 5000lx max.(Fiber HPF-T003) / Sunlight 20000lx max. (Fiber HPF-T003)					
Operating tem	perature		-20 to +55	°c (Note 2)			
Storage ambie	ent temperature		-20 tc	+70℃			
Humidity		35 to 85%RH(no condensation allowed)					
Insulation resi	istance	20MΩ min, (at 500VDC)					
Dielectric stre	ength	1000VAC 50/60Hz 1 minute					
Vibration		10 to 55Hz、1.5mm double amplitude, 2 hours in each direction of X,Y,Z					
Shock		500m/s², 3 times in each direction of X,Y,Z					
Sealing		IP40 (IEC standard) (Note3)					

Note 1 Make reference to the operation manual.

2 The following ambient temperature ranges are applied when the controls are used in gang-mounting method.

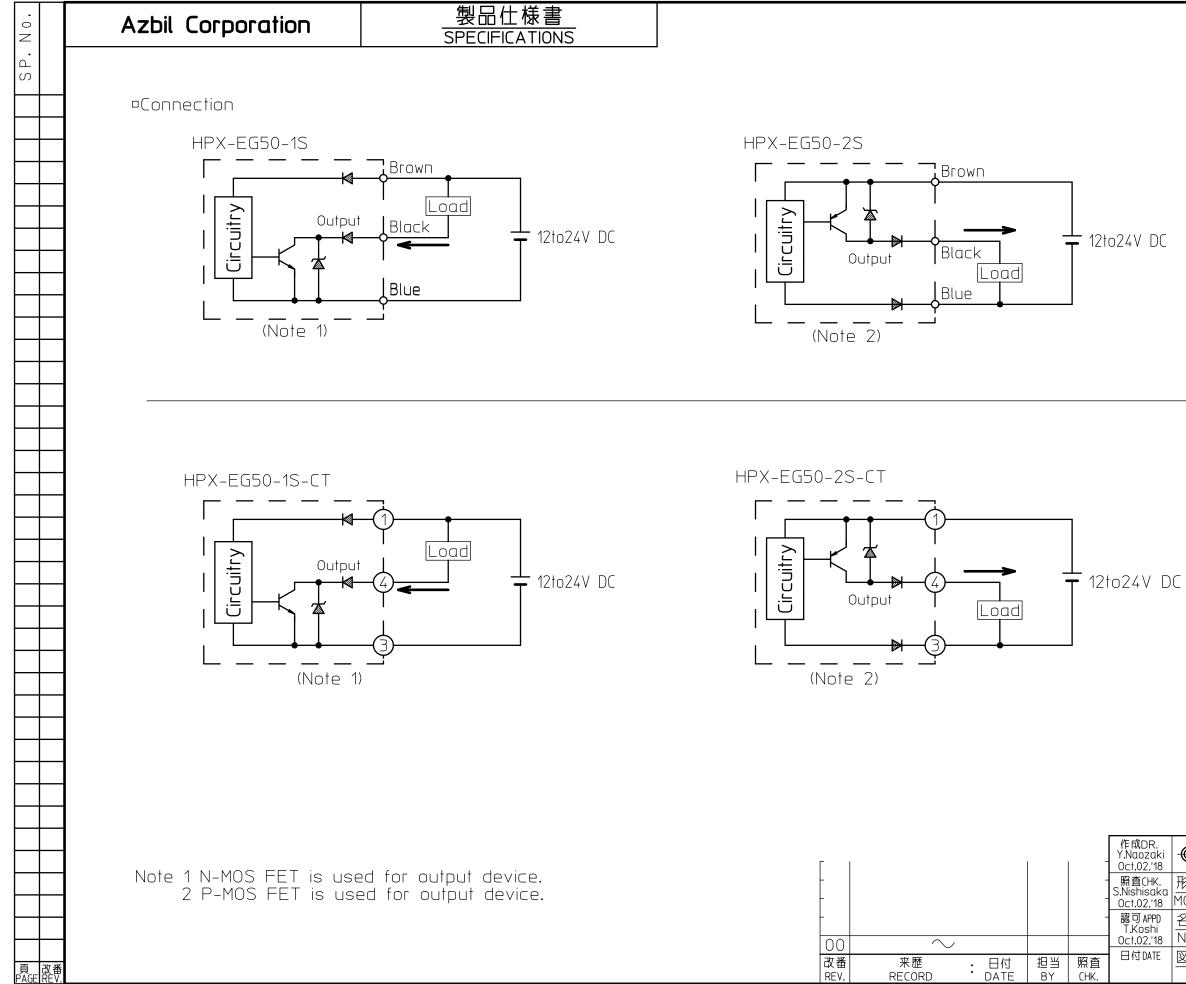
1 to 2 units : -20 to +55℃ : -20 to +50° 3 units 4 to 5 units : -20 to +45° 6 to 16 units : -20 to +40℃

3 Degree of protection of this product is IP40.

Execute an appropriate defence when using it in the environment of 'Pollution degree 3'.

ГІ		ſ		作成DR. Y.Naozaki Oct.02,'18	\Pi	尺度SCALE	記入のない公差で	TOL. UNLESS NOTED
-			-	照査CHK. S.Nishisaka Oct.02,'18			50-*S 51-*S	
00			-	認可 APPD T.Koshi Oct.02,'18	名 称 NAME	Photo	electric	switch
改番 REV.	来歴 · 日付 RECORD · DATE	担当 BY	照査 CHK.	日付DATE	図 番 NO.	CS00	0280	改番REV. 5

S N O .	Azbil Corporation	_製品仕様書_ SPECIFICATIONS			
S	□Specifications for individual π ·Standard	nodels			
\vdash	Catalog listing	HPX-EG50-1S	HPX-EG50-2S	HPX-EG51-1S	HPX-EG51-2S
\square	Mass		Approx. 45g (only	sensor with cord 1m)	
	Wiring type			ewired	
	Cord		sheath dia : ϕ 4.2, Color : Gray onductor cross-section : 0.2mm²		Outer sheath dia : ϕ 4.2, Color : Gray 2×4 , Conductor cross-section : 0.2mm^2
	·M8 connector				
	Catalog listing	HPX-EG50-1S-CT	HPX-EG50-2S-CT	HPX-EG51-1S-CT	HPX-EG51-2S-CT
	Mass			(only sensor)	
	Wiring type			nnector	
	Material of connector Receptacle housing			red brass	
	Contect			ted brass	
	Cycle of insertion and pull of connector		50	cycles	
H					
$\vdash\vdash\vdash$					
\square					
					作成DR: 尺度SCALE 記入のない公差 TOL. UNLESS NOTED
					作成DR. Y.Naozaki Oct.02,'18
			-		照育CHK. S.Nishisaka Oct.02,'18
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頁 改番 PAGE REV.			改番 REV.	来歴 · 日付 担当 照 RECORD · DATE BY CHI	直 EddDate 図 番 CS000280 改番REV. 6 NO.

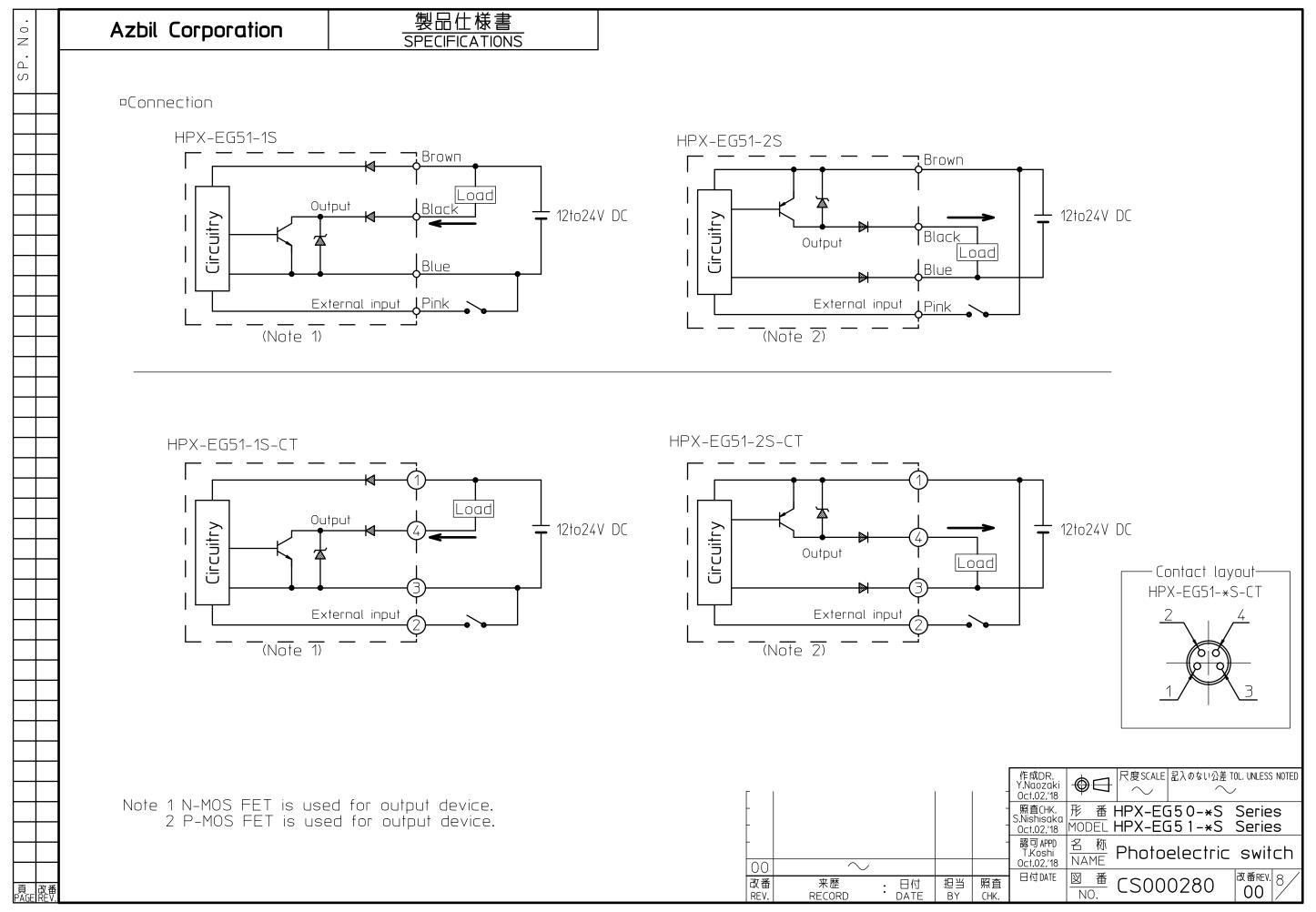


作成DR. Y.Naozaki Oct.02,'18 尺度SCALE 記入のない公差 TOL. UNLESS NOTED $\bigoplus \Box$ 認可APPD T.Koshi Oct.02,'18 Photoelectric switch 改番REV. 7 00 / 日付DATE 照査 CHK. CS000280

RECORD

– Contact layout-HPX-EG50-*S-CT

2(N.C.)



Azbil Corporation

製品仕様書 SPECIFICATIONS

Functions

Basic instructions for functions such as tuning modes and output timer are given below.

For details, refer to the operation manual.

[Operation mode]

Light-ON or dark-ON can be selected.

[Sensing types]

Sensing types are a combination of a response time and a sensitivity level. There are 4 response times (Ft/SF/nL/HP) and 4 incoming light sensitivity levels (4/3/2/1 in descending order of sensitivity); therefore there are 16 sensing types. If configuration is not possible due to incoming light saturation caused by close-range detection, etc., use a lower sensitivity sensing type (**3/**2/**1) and then do an operational check. (Here "**" stands for Ft, SF, nL, or HP)

· "F†"

Response time is less than $250\,\mu s$ for both operation and recovery. The display varies from 0 to 1000 depending upon the incoming light level.

·"SF"

Response time is less than $500\,\mu s$ for both operation and recovery. The display varies from 0 to 2000 depending upon the incoming light level.

• "□| "

Response time is less than 1ms for both operation and recovery. The display varies from 0 to 4000 depending upon the incoming light level.

· "HP"

Response time is less than 5ms for both operation and recovery. The display varies from 0 to 8000 depending upon the incoming light level.

[Tuning modes]

Tuning mode can be selected from manual tuning, in which settings are changed directly by button operation, 3 types of auto-tuning, and remote tuning. Target detection continues to function during manual tuning, but control output turns OFF during auto-tuning (remote-tuning).

· Manual tuning

Changes the setting by pushing the '+' or '-' button. (This performs the same tuning operation as the sensitivity adjustment potentiometer on previous models.)

Also, note that manual fine tuning of the sensitivity setting can be done after auto-tuning.

· Auto-tunina

Auto-tuning can be selected from 3 types: 2-point tuning, BGS tuning (maximum sensitivity setting), and percent tuning. During auto-tuning, the optimal sensitivity level for the incoming light is automatically set by the automatic sensitivity switching. However, if a fixed sensitivity is desired for auto-tuning, the automatic sensitivity switching can be disabled by the Option setting.

· 2-point tuning

After detection with the workpiece present and absent, the middle point between the 2 is used as the set value. When the difference in received light level between the 2 points is small or when absolute light level is low, a setting error may occur. In this case, check the sensor installation conditions, and then carry out the auto tuning again.

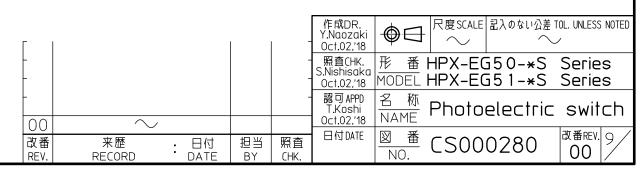
·BGS tuning (maximum sensitivity setting)

For a diffuse-scan fiber unit with no workpiece present, the maximum value at which the background is not detected is used as the set value. If BSG tuning is executed for a diffuse scan fiber unit without a background or target object present, or a thru-scan fiber unit with a target object present, the value can be set at the low limit (maximum sensitivity setting).

·Percent tuning

Uses a specified percentage (10% to 200%) of the incoming light level as the set value.

If setting at the specified percentage is not possible, a setting error will occur. In this case, change the sensor's installation conditions or the specified percentage, and then carry out the auto tuning again.



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Azbil Corporation

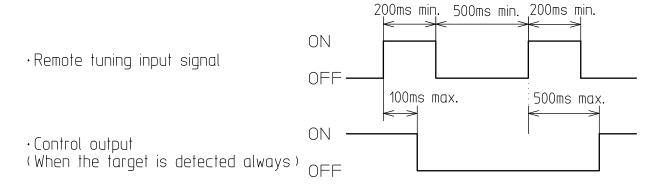
製品仕様書 SPECIFICATIONS

·Remote tuning (HPX-EG51 only)

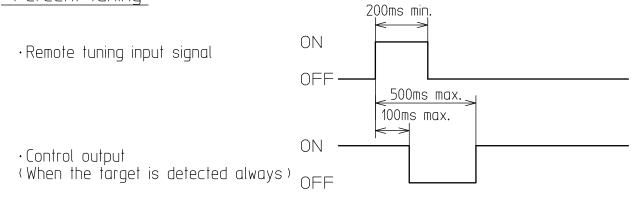
Auto-tuning can be executed by an external remote input signal. The result of auto-tuning will be the same as for the most recent button-operated auto-tuning operation.

If the remote tuning function is not needed, cut the external input cable or connect it to the plus (+) terminal of the power supply (NPN output models), or connect it to the minus (-) terminal of the power supply (PNP output models).

2-point tuning



BGS tuning (maximum sensitivity setting) Percent tuning



[Self Threshold Adjustment (STA)]

This function automatically adjusts the detection threshold using a given ratio of the threshold to the incoming light level. The auto-adjustment of the threshold is carried out at regular intervals (approx. every 3 s). When STA is enabled, the STA indicator is lit. If the threshold is not adjusted due to the incoming light level falling below the limit, the indicator blinks. When STA is enabled, neither manual tuning nor auto-tuning (remote tuning) is possible. If STA will be used, check its operation in advance. If the incoming light level fluctuates due to a combination of the sensor and a diffuse scan fiber unit or a slow workpiece speed, STA may fail to adjust the threshold to the expected one.

·STA reset

The detection threshold can be adjusted at any time by button operation or by external input signals (HPX-EG51 only).

During STA reset, if the incoming light level is below the limit, STA reset will not work properly. In this case the STA indicator will blink.

In addition, during STA reset, the optimal incoming light sensitivity is automatically applied by the automatic sensitivity switching function.

[Timer]

Two output timer functions are available: on-delay and off-delay. The time range for each timer is from 1ms to 5 s.

[Incoming light level display]

Two methods of displaying incoming light level on the digital display can be selected.

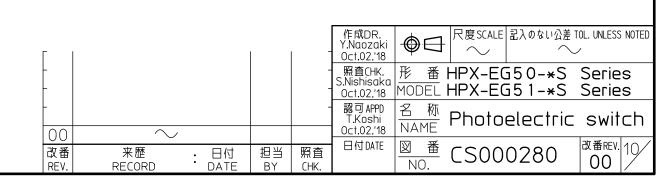
- ·Normal display (initial mode)
 Displays the current incoming light level (red) and the set value (green).
- ·Stability safety margin indication
 The letter P (green) and the ratio (in %) of the incoming light level (red) to the detection threshold are displayed.

[Inverting the display direction]

This function flips the digital display upside down. Set it as appropriate for the mounting direction.

[Emission frequency switching]

The emitter LED frequency can be selected from Fr-1 and Fr-2 (when "nL *" or "SF *" is selected). Even if fiber units are next to each other, mutual interference can be prevented for up to 2 units by selecting different frequencies. However, the response time of Fr-2 is slower than that of Fr-1 by 20 %. In addition, if there is mutual interference, the response time may not meet the specifications.



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Azbil Corporation

製品仕様書 SPECIFICATIONS

[Option]

Option settings allow a combination of automatic sensitivity switching, saving to EEPROM, and enabling/disabling STA reset.

·EEPROM storage

Settings modified by remote tuning and STA are stored in EEPROM. When the function is enabled, settings are stored in EEPROM. When the function is disabled, settings are not stored in EEPROM. If writing to EEPROM would be very frequent, select "disabled." (Durability: approx. 200,000 erase-write cycles)

·STA reset upon power-up is reset when the power is turned on.

	Automatic sensitivity switching	EEPROM strage	STA reset upon power-up
Option 1	Valid	Valid	
Option 2		Valid	
Option 3	Valid		
Option 4			
Option 5	Valid		Valid
Option 6			Valid

[Monitor sleep]

This function turns off the digital display to reduce the power consumption if no button is pushed for more than 20s.

[Key lock]

This function disables the buttons to prevent accidental changes in the settings.

External input signals can be used when the key lock is ON.

[Initialization]

All settings can be restored to their default values before shipment from the factory.

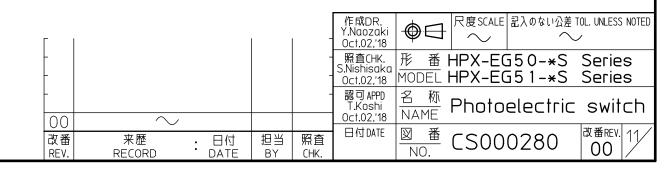
PAmplifier cautions

- ·Output is disabled upon power-up for approx. 300ms so the unit can stabilize.
- ·Use a hood or change the mounting direction to ensure the sensor's correct operation if interference from ambient light is considerable.
- ·Care should be taken so that organic solvents, such as paint thinner, water, oil, or grease, do not splash the amplifier directly.
- The detection distance or display value may vary depending on variations in the individual amplifier, installation circumstances, and/or type of fiber unit.
- · When using a commercially available switching regulator, ground the FG (frame ground) and G (ground) terminals. Otherwise switching noise may cause incorrect operation.
- ·When using a load which generates an inrush current, connect a currentlimiting resistor between the load and the output terminal to avoid activating the short-circuit protection.
- \cdot Set the incoming light level so that it will be below the saturation point.
- This device has an IP40 seal. If it is used at Pollution degree 3, take appropriate protective measures.
- · While shutting down the power supply the output pulse may occur.

 Therefore, cut out the load or cut off the load side power supply beforehand.
- Degree of protection of this product is IP40. Execute an appropriate defence when using it in the environment of 'Pollution degree 3'

"Wiring cautions"

- \cdot Do not apply a voltage exceeding the rated power of this product.
- ·The cord may break if it is pulled with over 50N.
- ·Do not bend'the part of the cord nearest to the amplifier with less than a minimum bend radius of 30mm, and avoid continuous bending stress.
- ·If an extension of the cable is necessary, use a wire that is at least 0.3mm2 in cross-sectional area with a maximum length of 30m.
- ·Route the wires of the sensor separately from power lines or through an exclusive conduit. Otherwise induction may cause incorrect operation or damage.



. 0 Z **Azbil Corporation** SP. Product revision change record

製品仕様書 SPECIFICATIONS

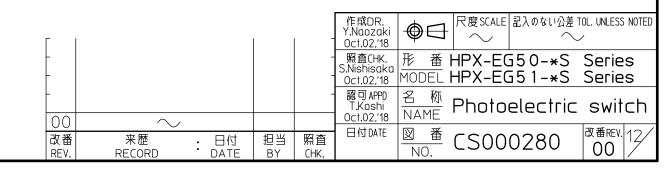
	Date	Catalog listing	Product rev. No.	Content of change
1	Oct. 02, '18	All	01	New issue

Product revision

The 2-digit product revision number is shown after the country of origin on the case.

Example: MADE IN JAPAN 01 T Product revision number Country of origin

Catalog listing	Product rev. No.
HPX-EG50-1S (-L*)	01
HPX-EG50-2S (-L*)	01
HPX-EG50-1S-CT	01
HPX-EG50-2S-CT	01
HPX-EG51-1S (-L*)	01
HPX-EG51-2S (-L*)	01
HPX-EG51-1S-CT	01
HPX-EG51-2S-CT	01



		SPEC	ページ	
名称	番号		改番	

Terms and Conditions

We would like to express our appreciation for your purchase and use of Azbil Corporation's products.

You are required to acknowledge and agree upon the following terms and conditions for your purchase of Azbil Corporation's products (system products, field instruments, control valves, and control products), unless otherwise stated in any separate document, including, without limitation, estimation sheets, written agreements, catalogs, specifications and instruction manuals.

1 Warranty period and warranty scope

1.1 Warranty period

Azbil Corporation's products shall be warranted for one (1) year from the date of your purchase of the said products or the delivery of the said products to a place designated by you.

1.2 Warranty scope

In the event that Azbil Corporation's product has any failure attributable to azbil during the aforementioned warranty period,

Azbil Corporation shall, without charge, deliver a replacement for the said product to the place where you purchased, or repair the said product and deliver it to the aforementioned place.

Notwithstanding the foregoing, any failure falling under one of the following shall not be covered under this warranty:

(1) Failure caused by your improper use of azbil product

(Noncompliance with conditions, environment of use, precautions, etc. set forth in catalogs, specifications, instruction manuals, etc.);

- (2) Failure caused for other reasons than Azbil Corporation's product;
- (3) Failure caused by any modification or repair made by any person other than Azbil Corporation or Azbil Corporation's subcontractors;
- (4) Failure caused by your use of Azbil Corporation's product in a manner not conforming to the intended usage of that product;
- (5) Failure that the state-of-the-art at the time of Azbil Corporation's shipment did not allow Azbil Corporation to predict; or
- (6) Failure that arose from any reason not attributable to Azbil Corporation, including, without limitation, acts of God, disasters, and actions taken by a third party.

Please note that the term "warranty" as used herein refers to equipment-only-warranty, and Azbil Corporation shall not be liable for any damages, including direct, indirect, special, incidental or consequential damages in connection with or arising out of Azbil Corporation's products.

2 Ascertainment of suitability

You are required to ascertain the suitability of Azbil Corporation's product in case of your use of the same with your machinery, equipment, etc. (hereinafter referred to as "Equipment") on your own responsibility, taking the following matters into consideration:

- (1) Regulations and standards or laws that your Equipment is to comply with.
- (2) Examples of application described in any documents provided by Azbil Corporation are for your reference purpose only, and you are required to check the functions and safety of your Equipment prior to your use.
- (3) Measures to be taken to secure the required level of the reliability and safety of your Equipment in your use
 Although azbil is constantly making efforts to improve the quality and reliability of Azbil Corporation's products, there
 exists a possibility that parts and machinery may break down.

You are required to provide your Equipment with safety design such as fool-proof design, *1 and fail-safe design *2 (antiflame propagation design, etc.), whereby preventing any occurrence of physical injuries, fires, significant damage, and so forth. Furthermore, fault avoidance, *3 fault tolerance, *4 or the like should be incorporated so that the said Equipment can satisfy the level of reliability and safety required for your use.

- *1. A design that is safe even if the user makes an error.
- *2. A design that is safe even if the device fails.
- *3. Avoidance of device failure by using highly reliable components, etc.
- *4. The use of redundancy.

3 Precautions and restrictions on application

Azbil Corporation's products other than those explicitly specified as applicable (e.g. azbil Limit Switch For Nuclear Energy) shall not be used in a nuclear energy controlled area (radiation controlled area).

Any Azbil Corporation's products shall not be used for/with medical equipment.

The products are for industrial use. Do not allow general consumers to install or use any Azbil Corporation's product. However, azbil products can be incorporated into products used by general consumers. If you intend to use a product for that purpose, please contact one of our sales representatives.

In addition, you are required to conduct a consultation with our sales representative and understand detail specifications, cautions for operation, and so forth by reference to catalogs, specifications, instruction manual, etc. in case that you intend to use azbil product for any purposes specified in (1) through (6) below.

Moreover, you are required to provide your Equipment with fool-proof design, fail-safe design, anti-flame propagation design, fault avoidance, fault tolerance, and other kinds of protection/safety circuit design on your own responsibility to ensure reliability and safety, whereby preventing problems caused by failure or nonconformity.

- (1) For use under such conditions or in such environments as not stated in technical documents, including catalogs, specification, and instruction manuals
- (2) For use of specific purposes, such as:
 - * Nuclear energy/radiation related facilities

[For use outside nuclear energy controlled areas]

[For use of Azbil Corporation's Limit Switch For Nuclear Energy]

- * Machinery or equipment for space/sea bottom
- * Transportation equipment

[Railway, aircraft, vessels, vehicle equipment, etc.]

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- * Antidisaster/crime-prevention equipment
- * Burning appliances
- * Electrothermal equipment
- * Amusement facilities
- * Facilities/applications associated directly with billing
- (3) Supply systems such as electricity/gas/water supply systems, large-scale communication systems, and traffic/air traffic control systems requiring high reliability
- (4) Facilities that are to comply with regulations of governmental/public agencies or specific industries
- (5) Machinery or equipment that may affect human lives, human bodies or properties
- (6) Other machinery or equipment equivalent to those set forth in items (1) to (5) above which require high reliability and safety

4 Precautions against long-term use

Use of Azbil Corporation's products, including switches, which contain electronic components, over a prolonged period may degrade insulation or increase contact-resistance and may result in heat generation or any other similar problem causing such product or switch to develop safety hazards such as smoking, ignition, and electrification.

Although acceleration of the above situation varies depending on the conditions or environment of use of the products, you are required not to use any Azbil Corporation's products for a period exceeding ten (10) years unless otherwise stated in specifications or instruction manuals.

5 Recommendation for renewal

Mechanical components, such as relays and switches, used for Azbil Corporation's products will reach the end of their life due to wear by repetitious open/close operations.

In addition, electronic components such as electrolytic capacitors will reach the end of their life due to aged deterioration based on the conditions or environment in which such electronic components are used.

Although acceleration of the above situation varies depending on the conditions or environment of use, the number of open/close operations of relays, etc. as prescribed in specifications or instruction manuals, or depending on the design margin of your machine or equipment, you are required to renew any Azbil Corporation's products every 5 to 10 years unless otherwise specified in specifications or instruction manuals.

System products, field instruments (sensors such as pressure/flow/level sensors, regulating valves, etc.) will reach the end of their life due to aged deterioration of parts. For those parts that will reach the end of their life due to aged deterioration, recommended replacement cycles are prescribed. You are required to replace parts based on such recommended replacement cycles.

6 Other precautions

Prior to your use of Azbil Corporation's products, you are required to understand and comply with specifications (e.g., conditions and environment of use), precautions, warnings/cautions/notices as set forth in the technical documents prepared for individual Azbil Corporation's products, such as catalogs, specifications, and instruction manuals to ensure the quality, reliability, and safety of those products.

7 Changes to specifications

Please note that the descriptions contained in any documents provided by azbil are subject to change without notice for improvement or for any other reason.

For inquires or information on specifications as you may need to check, please contact our branch offices or sales offices, or your local sales

$8 \quad \hbox{Discontinuance of the supply of products/parts} \\$

Please note that the production of any Azbil Corporation's product may be discontinued without notice.

For repairable products, we will, in principle, undertake repairs for five (5) years after the discontinuance of those products. In some cases, however, we cannot undertake such repairs for reasons, such as the absence of repair parts. For system products, field instruments, we may not be able to undertake parts replacement for similar reasons.

9 Scope of services

Prices of Azbil Corporation's products do not include any charges for services such as engineer dispatch service. Accordingly, a separate fee will be charged in any of the following cases:

- (1) Installation, adjustment, guidance, and attendance at a test run
- (2) Maintenance, inspection, adjustment, and repair
- (3) Technical guidance and technical education
- (4) Special test or special inspection of a product under the conditions specified by you

Please note that we cannot provide any services as set forth above in a nuclear energy controlled area (radiation controlled area) or at a place where the level of exposure to radiation is equivalent to that in a nuclear energy controlled area.

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