

SERVICE BULLETIN

Model **B** Service Kit

When performance is on the line, rely on AMOT parts!

Valve Overview:

AMOT Model B Thermostatic Valves are 3-way, fully automatic fluid temperature controllers. These valves are suitable for process control and industrial applications where fluids must be mixed or diverted depending on their temperatures. They are used for reliable, automatic control of fluid temperatures in turbines, compressors and engine jacket water and lubricating oil cooling systems, as well as cogeneration systems.

Maintenance & Servicing:

When properly applied and installed, AMOT Model B Thermostatic Valves require minimal maintenance. Field adjustments are not required as the operating temperature of each valve is permanently set at the factory by trained technicians. Once installed, this valve will provide years of trouble-free service.

Over time, exposure to foreign chemicals and particulate matter as well as prolonged operation at extreme temperatures, pressures and flows may reduce the effectiveness of your control valve. At such time, AMOT thermostatic valves can be restored to original performance simply by installing an AMOT Thermostatic Valve Service Kit. Service Kits include all new thermostatic elements and seals and can be easily installed by unbolting the valve housing.

AMOT recommends servicing of thermostatic control valves with each regularly scheduled major overhaul of your turbine, engine, compressor or other associated equipment.

Thermostatic Service Kits may also be used for adapting valves to new service temperatures.

Service Kit Identification:

AMOT Thermostatic Valve Service Kit model numbers closely follow the valve model numbers for which they are associated.



First, identify your valve model, located on the valve nameplate. An example is shown below for a valve with model number 2BOCT18003C-RSK

Example Valve:

| Α | В | С | D | E | F | G | -H |
|---|----|---|---|-----|----|---|------|
| 2 | во | С | Т | 180 | 03 | C | -RSK |

A - Size E - Temp (°F)

B – Configuration F – Element/Seal Material

C – Body Material G – Leak Hole

D – Connection Type -H – Special (only as req'd)

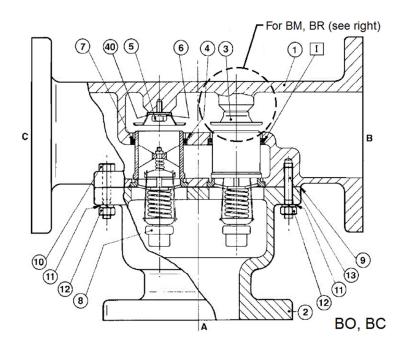
For the corresponding Model B Service Kit, use the valve model, except replace the Body Material (C) and Connection (D) with "KIT-". The corresponding service kit becomes:

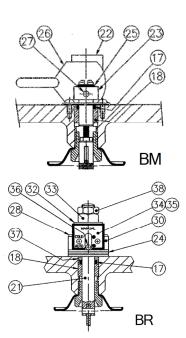
| Α | В | С | D | Ε | F | G | -H |
|---|----|------|---|-----|----|---|------|
| 2 | ВО | KIT- | | 180 | 03 | С | -RSK |

In addition, some AMOT valves will contain "-00-AA" or "-0-AA" in the suffix location (H). These two suffixes should be omitted from the Service Kit number.

Additional examples as follows:

| Valve Model | Corresponding Service Kit |
|------------------|---------------------------|
| 2BOCT18003C-RSK | 2BOKIT-18003C-RSK |
| 2BFCF19503 | 2BFKIT-19503 |
| 1 1/2BOCT14001 | 1 1/2BOKIT-14001 |
| 3BOCF14001E | 3BOKIT-14001E |
| 4BOCF18501-E4-AA | 4BOKIT-18501-E4 |
| 2BFCB19501-00-AA | 2BFKIT-19501 |





Housing Fastener Torque Requirements

(based on Seal Type)

Nm

N/A

N/A

N/A

N/A

N/A

68

122

122

O ring

Nm

54

54

80

80

80

54

80

80

lb•ft

40

40

60

60

40

60

60

60

Valve

Size

Code

1 1/2

2

2 1/2

3

33

5

6

8

Gasket

lb•ft

N/A

N/A

N/A

N/A

N/A

50

90

90

Model B Service Kit Installation: The following instructions are for servicing a valve which has already been removed from service, cleaned and prepped. Consult the Primary Equipment OEM's Operation and Maintenance Manual for instructions on lock-out of equipment, isolation and removal of the thermostatic control valve.

- 1) Remove Nuts & Bolts ② and separate the Lower Housing ② from the Upper Housing ①.
- 2) Remove Element Assembly ® and Element O-Ring Seal ①.
- 3) Remove Housing O-Ring (Gasket* on some sizes) and clean any foreign material from sealing surfaces.
- 4) Lubricate new Element O-Ring Seal ④ with high-grade petroleum grease and insert in the groove in the Upper Housing ①.
- 5) Insert Element Assembly ® through Element Seal ①with a twisting motion.
- 6) Install housing seal O-Ring (9), or Housing Gasket, around the Element Assembly Flange.
- 7) Bolt on Lower Housing ② to torque requirements specified in table.

*NOTE: Some Service Kits are supplied with BOTH Housing *O-Rings* and Housing *Gaskets*. Replace your original housing seal using only the same style seal, and discard the extra component. Do NOT attempt to install both the O-Ring AND the gasket, or the seal will fail. If your valve was originally supplied with a gasket, do NOT attempt to use an O-Ring, as the seal will leak without a groove to accept the O-Ring.

Americas

AMOT Americas 8824 Fallbrook Dr Houston, TX 77064 USA Tel +1 (281) 940 1800 Fax +1 (713) 559 9419 Email: sales@amotusa.com

Asia Pacific

AMOT Asia Pacific RM 4102 - 4104 United Plaza 1468 Nanjing Road West Shanghai 200040 China Tel: +86 (0) 21 6279 7700 shanghai@amot.com

Europe, Middle East & Africa

AMOT UK Western Way Bury St Edmunds Suffolk, IP33 3SZ, United Kingdom Tel: +44 (0) 1284 762222 info@amot.com