

VACON® 20
AC DRIVES

QUICK GUIDE

VACON®

This quick guide includes the essential steps for easy installation and setup of your Vacon 20 frequency converter. Before commissioning your drive, download and read the complete Vacon 20 User Manual available at:
<http://drives.danfoss.com/knowledge-center/technical-documentation/>

1. SAFETY



ONLY A COMPETENT ELECTRICIAN IS ALLOWED TO CARRY OUT THE ELECTRICAL INSTALLATION!

This quick guide contains clearly marked warnings which are intended for your personal safety and to avoid any unintentional damage to the product or connected appliances.

Please read these warnings carefully:



The components of the power unit of the frequency converter are live when Vacon 20 is connected to mains. Coming into contact with this voltage is extremely dangerous and may cause death or severe injury.



The motor terminals U, V, W [T1, T2, T3] and the possible brake resistor terminals - / + are live when Vacon 20 is connected to mains, even if the motor is not running.



The control I / O-terminals are isolated from the mains potential. However, the relay output terminals may have a dangerous control voltage present even when Vacon 20 is disconnected from mains.



The earth leakage current of Vacon 20 frequency converters exceeds 3.5 mA AC. According to standard EN61800-5-1, a reinforced protective ground connection must be ensured. See Chapter 7!



If the frequency converter is used as a part of a machine, the machine manufacturer is responsible for providing the machine with a main switch (EN 60204-1).



If Vacon 20 is disconnected from mains while running the motor, it remains live if the motor is energized by the process. In this case the motor functions as a generator feeding energy to the frequency converter.



After disconnecting the frequency converter from the mains, wait until the fan stops and the display segments or status leds on the front panel go out. Wait 5 more minutes before doing any work on Vacon 20 connections.



The motor can start automatically after a fault situation, if the autoreset function has been activated.

NOTE! You can download the English and French product manuals with applicable safety, warning and caution information from <http://drives.danfoss.com/knowledge-center/technical-documentation/>.

REMARQUE Vous pouvez télécharger les versions anglaise et française des manuels produit contenant l'ensemble des informations de sécurité, avertissements et mises en garde applicables sur le site <http://drives.danfoss.com/knowledge-center/technical-documentation/>.

2. INSTALLATION

2.1 Mechanical installation

There are two possible ways to mount Vacon 20 in the wall. For MI1 - MI3, either screw or DIN-rail mounting; For MI4 - MI5, screw or flange mounting.

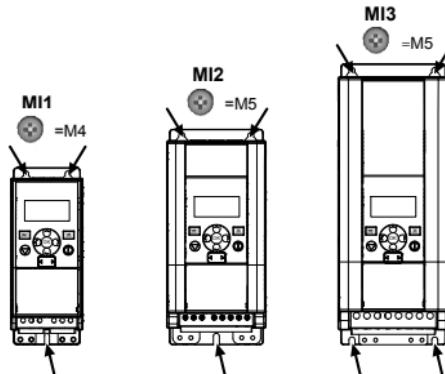


Figure 1: Screw mounting, MI1 - MI3

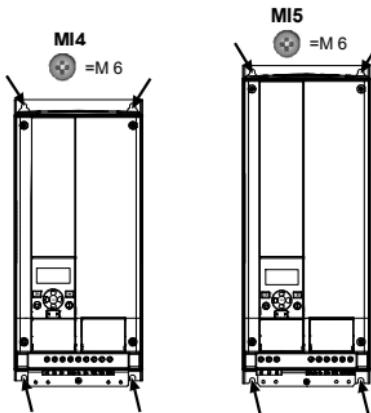


Figure 2: Screw mounting, MI4 - MI5

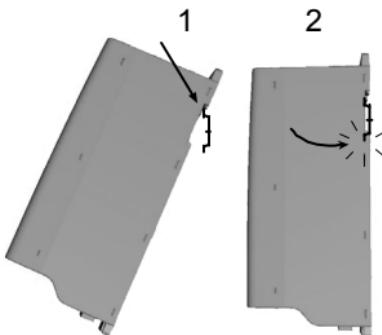


Figure 3: DIN-rail mounting, MI1 - MI3

Note! See the mounting dimensions on the back of the drive.
Leave **free space** for cooling above (**100 mm**), below (**50 mm**), and on the sides (**20 mm**) of Vacon 20! (For MI1 - MI3, side-to-side installation allowed only if the ambient temperature is below 40 °C; For MI4 - MI5, side-to-side installation is not allowed.

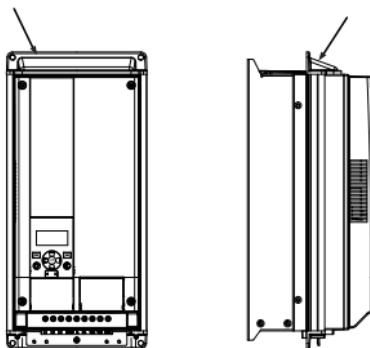


Figure 4: flange mounting, MI4 - MI5

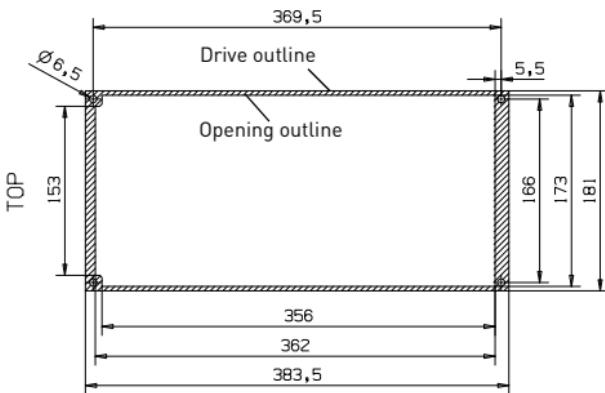


Figure 5: Flange mounting cutout dimensions for MI4 (Unit: mm)

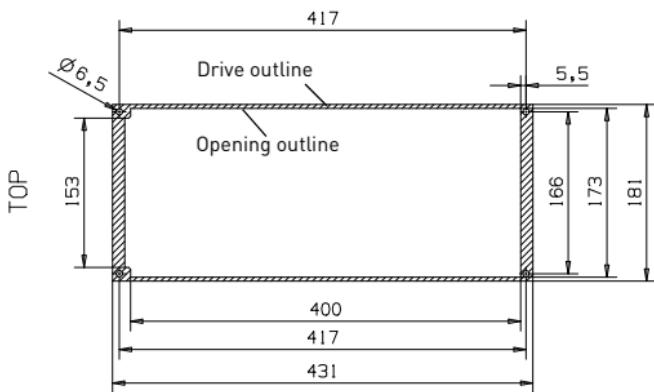


Figure 6: Flange mounting cutout dimensions for MI5 (Unit: mm)

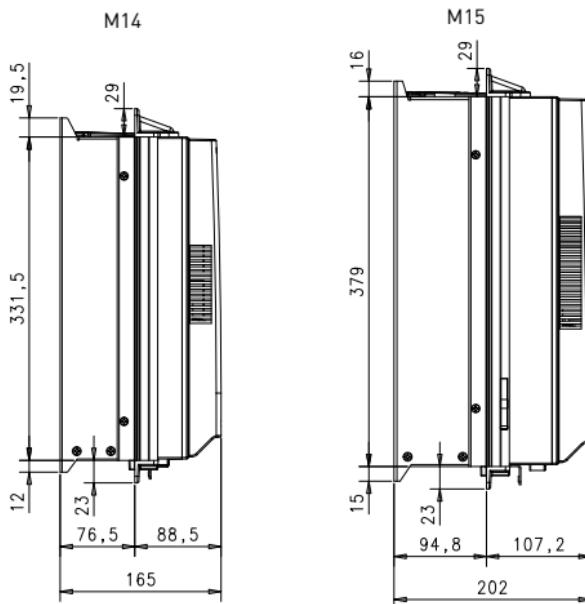


Figure 7: Flange mounting depth dimensions for M14 and M15 (Unit: mm)

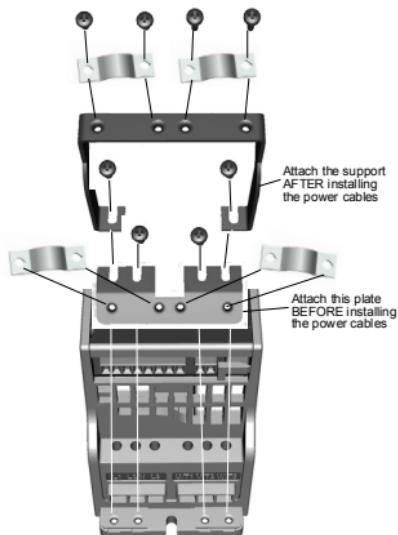


Figure 8: Attaching the PE-plate and API cable support, MI1 - MI3

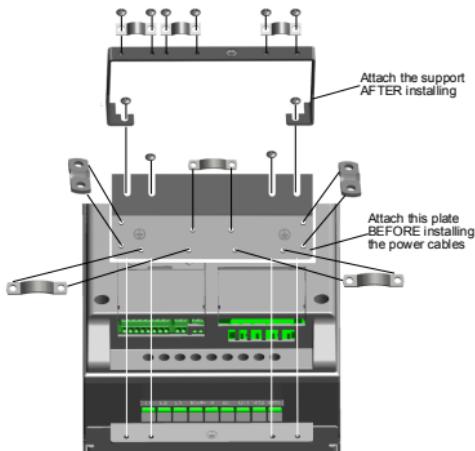


Figure 9: Attaching the PE-plate and API cable support, MI4 - MI5

2.2 Cabling and connections

2.2.1 Power cabling

Note! Tightening torque for power cables is 0.5 - 0.6 Nm (4-5 in.lbs).

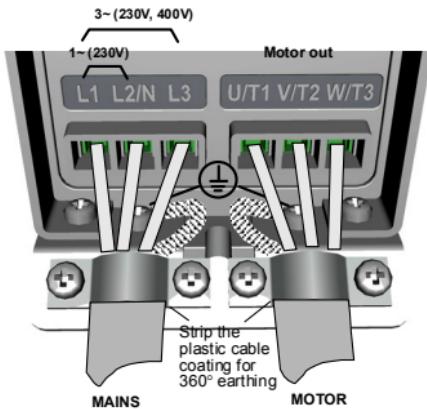


Figure 10: Vacon 20 power connections, MI1

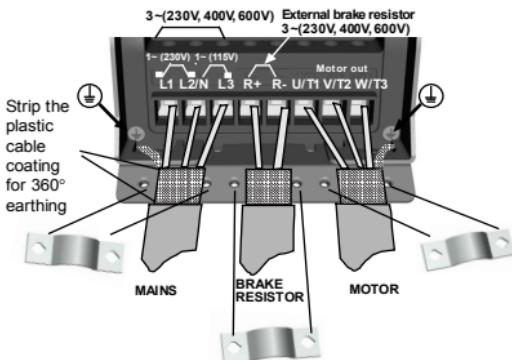


Figure 11: Vacon 20 power connections, MI2 - MI3

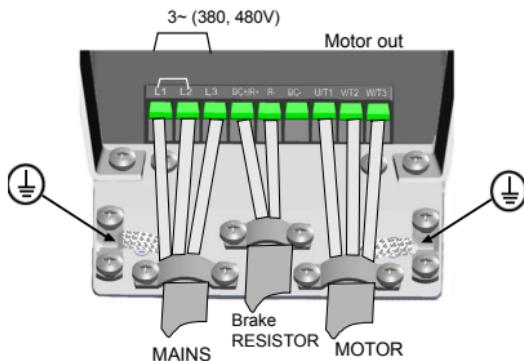


Figure 12: Vacon 20 power connections, MI4

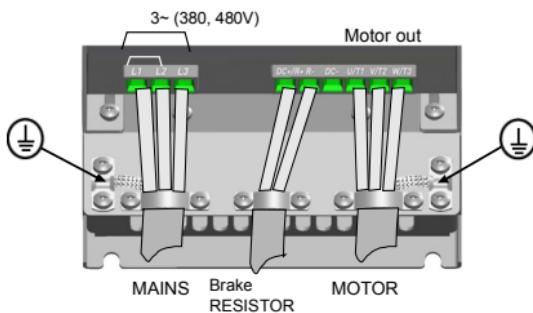


Figure 13: Vacon 20 power connections, MI5

2.2.2 Control cabling

Figure 14: Open the lid MI1 - MI3

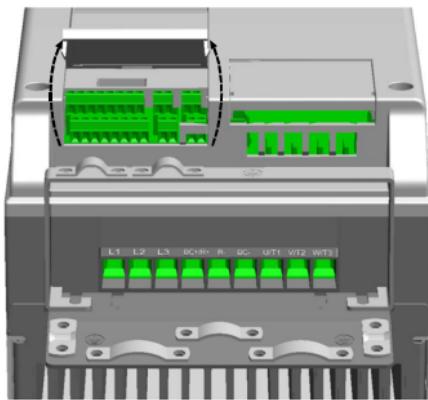


Figure 15: Open the lid MI4 - MI5

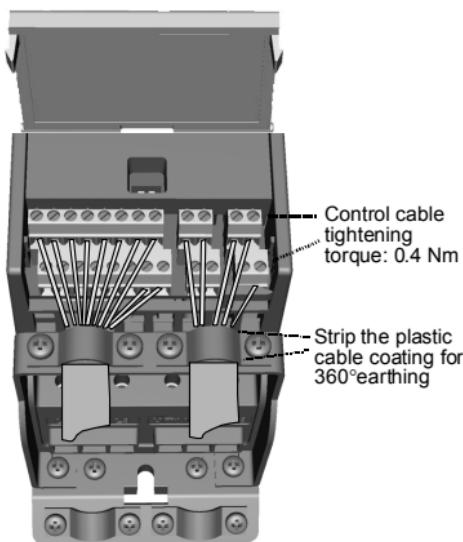


Figure 16: Install the control cables, MI1 - MI3

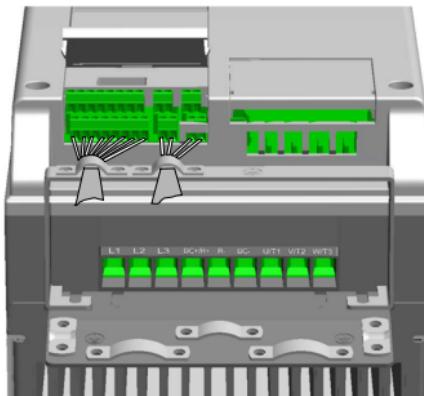


Figure 17: Install the control cables, MI4 - MI5

2.2.3 Allowed option boards in Vacon20

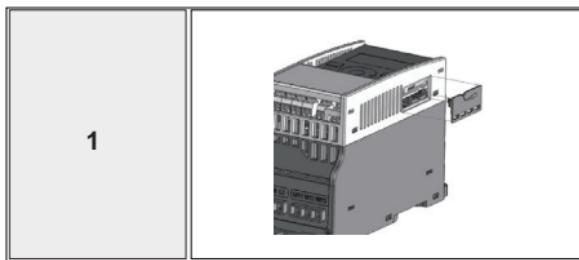
See below for the allowed option boards in the slot:

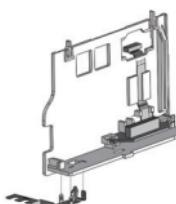
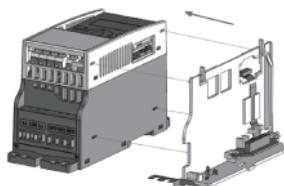
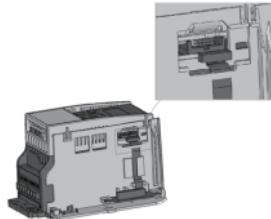
| | | | | | | | | | | | | | |
|------|----|----|----|----|----|----|----|----|----|----|----|----|----|
| SLOT | EC | E3 | E5 | E6 | E7 | E9 | B1 | B2 | B4 | B5 | B9 | BH | BF |
|------|----|----|----|----|----|----|----|----|----|----|----|----|----|

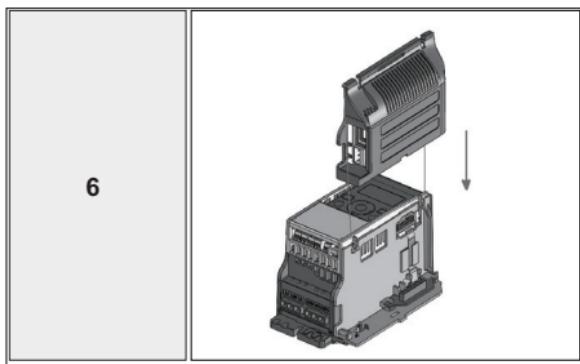
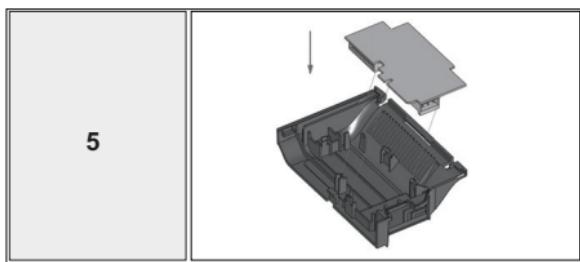
Note! When OPT-B1 / OPT-B4 used in Vacon20, +24VDC ($\pm 10\%$, min.300mA) power should be supplied to Terminal 6 (+24_out) and Terminal 3 (GND) in control board.

| Option boards (all boards are varnished) | |
|--|--|
| OPT-EC-V | EtherCat |
| OPT-E3-V | Profibus DPV1 (Screw connector) |
| OPT-E5-V | Profibus DPV1 (D9 connector) |
| OPT-E6-V | CANopen |
| OPT-E7-V | DeviceNet |
| OPT-E9-V | Modbus TCP, Profinet & Ethernet IP |
| OPT-B1-V | 6 x DI/DO, each I/O can be individually |
| OPT-B2-V | 2 x Relay output + Thermistor |
| OPT-B4-V | 1 x AI, 2 x AO (isolated) |
| OPT-B5-V | 3 x Relay output |
| OPT-B9-V | 1 x RO, 5 x DI (42-240 VAC) |
| OPT-BH-V | 3 x Temperature measurement (support for PT100, PT1000, NI1000, KTY84-130, KTY84-150, KTY84-131 sensors) |
| OPT-BF-V | 1 x AO, 1 x DO, 1 x RO |

Option board assembly structure:



2**3****4**



3. CONTROL I / O AND TERMINALS

Vacon 20

1-10 kΩ

| Terminal | Signal | Factory preset | Description |
|----------|----------|-----------------------|--|
| 1 | +10 Vref | Ref voltage out | Maximum load 10 mA |
| 2 | AI1 | Analogue signal in 1 | Freq reference ^P) 0 - 10 V, $R_i = 250 \text{ k}\Omega$ |
| 3 | GND | I / O signal ground | |
| 6 | 24 Vout | 24 V output for DI's | $\pm 20\%$, max load 50 mA |
| 7 | DI_C | Digital Input Common | Digital Input for DI1- DI6, refer to Table 2 for DI sink type |
| 8 | DI1 | Digital input 1 | Start forward ^P) Positive, Logic1: 18...30V, Logic0: 0...5V; |
| 9 | DI2 | Digital input 2 | Negative, Logic1: 0...10V, Logic0: 18...30V; $R_i = 10\text{K}\Omega$ (floating) |
| 10 | DI3 | Digital input 3 | Fault reset ^P) |
| A | A | RS485 signal A | FB Communication Negative |
| B | B | RS485 signal B | FB Communication Positive |
| 4 | AI2 | Analogue signal in 2 | Default: 0[4] - 20 mA, $R_i \leq 250 \Omega$ Other: 0 - 10 V, $R_i = 250 \text{ k}\Omega$ Selectable through microswitch |
| 5 | GND | I / O signal ground | |
| 13 | DO- | Digital Output Common | Digital Output Common |
| 14 | DI4 | Digital input 4 | Preset speed B0 ^P) AS DI1 |
| 15 | DI5 | Digital input 5 | As DI1, Other: Encoder Input A [frequency up to 10 kHz] Selectable through microswitch |
| 16 | DI6 | Digital input 6 | As DI1, Other: Encoder Input B [frequency up to 10 kHz], Pulse Train Input [frequency up to 5 kHz] |
| 18 | AO | Analogue Output | 0 - 10 V, $RL \geq 1 \text{ k}\Omega$ 0[4] - 20 mA, $RL \leq 500 \Omega$ Selectable through microswitch |
| 20 | DO | Digital signal out | Active = READY ^P) Open collector, max load 35 V / 50 mA |

Table 1: Vacon 20 General purpose application default I / O configuration and connections for control board

P) = Programmable function, See User Manual: parameter lists and descriptions for detail

| Terminal | Signal | Factory preset | Description |
|----------|--------|----------------|-------------------------------|
| 22 | R01 NO | Relay out 1 | |
| 23 | R01 CM | | Active = RUN P ^J |
| 24 | R02 NC | Relay out 2 | |
| 25 | R02 CM | | Active = FAULT P ^J |
| 26 | R02 NO | | |

Table 1: Vacon 20 General purpose application default I / O configuration and connections for control board

P^J = Programmable function, See User Manual: parameter lists and descriptions for detail

| Terminal | Signal | Factory preset | Description |
|----------|---------|----------------------|----------------------------------|
| 3 | GND | I / O signal ground | |
| 6 | 24 Vout | 24 V output for DI's | ±20 %, max load 50 mA |
| 7 | DI_C | Digital Input Common | Digital Input Common for DI1-DI6 |
| 8 | DI1 | Digital input 1 | Start forward P ^J |
| 9 | DI2 | Digital input 2 | Start reverse P ^J |
| 10 | DI3 | Digital input 3 | Fault reset P ^J |
| 14 | DI4 | Digital input 4 | Preset speed B0 P ^J |
| 15 | DI5 | Digital input 5 | Preset speed B1 P ^J |
| 16 | DI6 | Digital input 6 | External Fault P ^J |

Table 2: DI Sink Type, remove jumper J500 and connect the wire using table 2

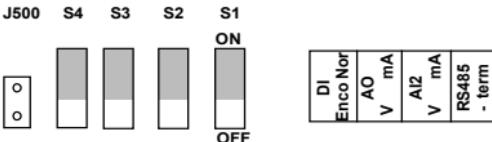
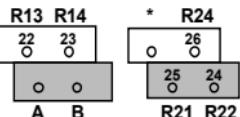
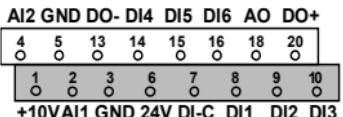


Figure 18: Microswitches

Vacon 20 I / O terminals:



4. NAVIGATION AND STARTUP

4.1 The main menus of Vacon 20

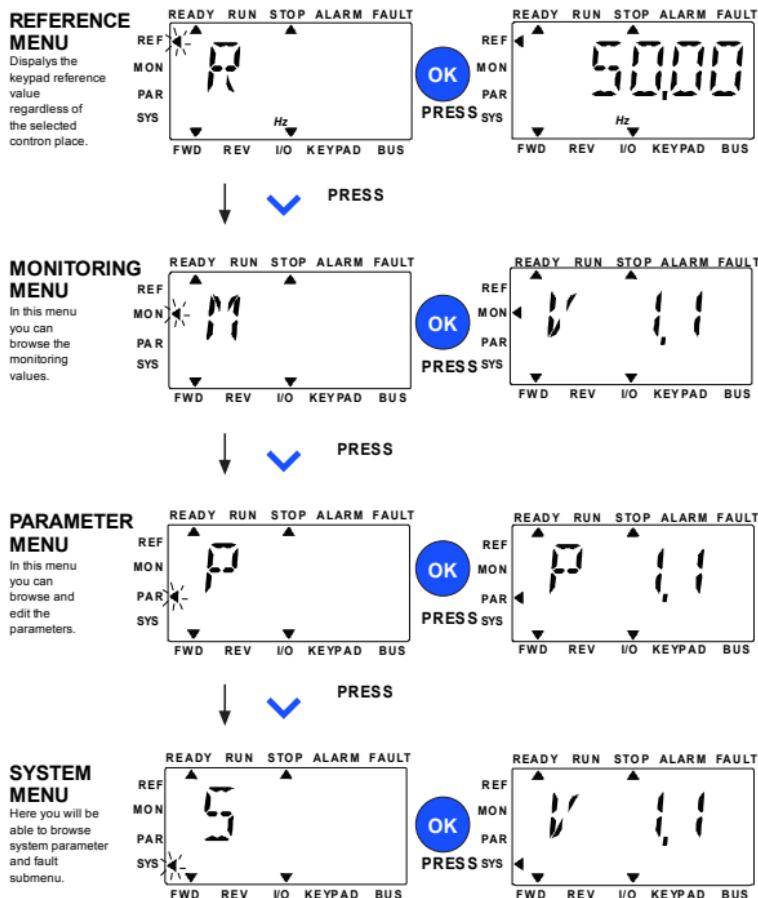


Figure 19: The main menu of Vacon 20

4.2 Commissioning and startup wizard

4.2.1 Commissioning steps:

| | |
|--|--|
| 1. Read safety instructions on page 1 | 7. Perform test run without motor , see the User Manual at http://drives.danfoss.com/ knowledge-center/technical-documentation/ |
| 2. Secure the grounding and check that cables comply with requirements | 8. Run no-load tests without motor being connected to the process |
| 3. Check quality and quantity of cooling air | 9. Perform an identification run [Par. ID631] |
| 4. Check that all start / stop switches are in STOP position | 10. Connect the motor to the process and perform test run once again |
| 5. Connect the drive to mains | 11. Vacon 20 is now ready for use |
| 6. Run the Startup wizard and set all necessary parameters | |

Table 3: Commissioning steps

4.2.2 Startup wizard

Vacon 20 runs the startup wizard in first power-up. The wizard can be run by setting SYS Par.4.2 =1. The following figures show the procedure.

NOTE! Running the startup wizard will always return all parameter settings to their factory defaults!

NOTE! StartUp-Wizard can be skipped after pressing STOP button continuously for 30 seconds

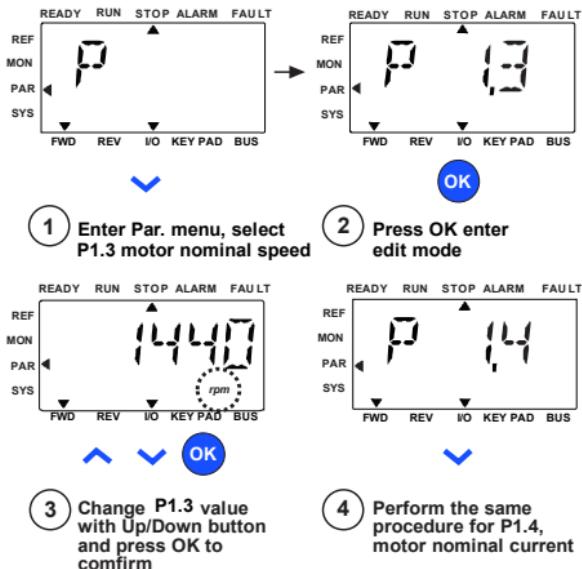
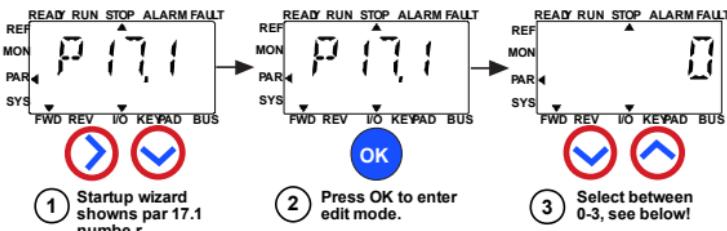


Figure 20: Vacon 20 startup wizard (standard application)

**Selections:**

| | P1.7 | P1.8 | P1.15 | P2.2 | P2.3 | P3.1 | P4.2 | P4.3 |
|-----------------------|-------------|---------------------------|-------------|-----------|----------|-------|------|------|
| 0 = Basic | 1.5 x INMOT | 0= Frequency control | 0= Not used | 0= Ramp | 0= Coast | 0 Hz | 3s | 3s |
| 1 = Pump drive | 1.1 x INMOT | 0= Frequency control | 0= Not used | 0= Ramp | 1= Ramp | 20 Hz | 5s | 5s |
| 2 = Fan drive | 1.1 x INMOT | 0= Frequency control | 0= Not used | 1= Flying | 0= Coast | 20 Hz | 20s | 20s |
| 3 = High Torque drive | 1.5 x INMOT | 1=Open loop speed control | 1= used | 0= Ramp | 0= Coast | 0 Hz | 1s | 1s |

Parameters affected:

P1.7 Current limit (A)
 P1.8 Motor control mode
 P1.15 Torque boost
 P2.2 Start function

P2.3 Stop function
 P3.1 Min frequency
 P4.2 Acc. time (s)
 P4.3 Dec time (s)



Figure 21: Drive setup

5. MONITORING AND PARAMETERS

NOTE! This guide is for Vacon 20 standard application, if you need parameter descriptions for detail, please download the user manual on: <http://drives.danfoss.com/knowledge-center/technical-documentation/>.

5.1 Monitoring values

| Code | Monitoring signal | Unit | ID | Description |
|-------|------------------------------------|------|------|---|
| V1.1 | Output frequency | Hz | 1 | Output frequency to motor |
| V1.2 | Frequency reference | Hz | 25 | Frequency reference to motor control |
| V1.3 | Motor speed | rpm | 2 | Calculated motor speed |
| V1.4 | Motor current | A | 3 | Measured motor current |
| V1.5 | Motor torque | % | 4 | Calculated actual / nominal torque of the motor |
| V1.6 | Motor shaft power | % | 5 | Calculated actual / nominal power of the motor |
| V1.7 | Motor voltage | V | 6 | Motor voltage |
| V1.8 | DC-link voltage | V | 7 | Measured DC-link voltage |
| V1.9 | Unit temperature | °C | 8 | Heatsink temperature |
| V1.10 | Motor temperature | % | 9 | Calculated motor temperature |
| V1.11 | Output Power | KW | 79 | Output power from drive to motor |
| V2.1 | Analogue input 1 | % | 59 | AI1 signal range in percent of used range |
| V2.2 | Analogue input 2 | % | 60 | AI2 signal range in percent of used range |
| V2.3 | Analogue output | % | 81 | AO signal range in percent of used range |
| V2.4 | Digital input status DI1, DI2, DI3 | | 15 | Digital input status |
| V2.5 | Digital input status DI4, DI5, DI6 | | 16 | Digital input status |
| V2.6 | RO1, RO2, DO | | 17 | Relay / digital output status |
| V2.7 | Pulse train / encoder input | % | 1234 | 0 - 100% scale value |
| V2.8 | Encoder rpm | rpm | 1235 | Scaled according to Encoder pulses / revolution parameter |

Table 4: Monitoring values

| Code | Monitoring signal | Unit | ID | Description |
|-------|---------------------|------|----|--|
| V2.11 | Analogue input E1 | % | 61 | Analogue input signal 1 in % from option board, hidden until an option board is connected |
| V2.12 | Analogue output E1 | % | 31 | Analogue output signal 1 in % from option board, hidden until an option board is connected |
| V2.13 | Analogue output E2 | % | 32 | Analogue output signal 2 in % from option board, hidden until an option board is connected |
| V2.14 | DIE1, DIE2, DIE3 | | 33 | This monitor value shows status of the digital inputs 1-3 from option board, hidden until an option board is connected |
| V2.15 | DIE4, DIE5, DIE6 | | 34 | This monitor value shows status of the digital inputs 4-6 from option board, hidden until an option board is connected |
| V2.16 | DOE1,DOE2,DOE3 | | 35 | This monitor value shows status of the relay outputs 1-3 from option board, hidden until an option board is connected |
| V2.17 | DOE4,DOE5,DOE6 | | 36 | This monitor value shows status of the relay outputs 4-6 from option board, hidden until an option board is connected |
| V2.18 | Temperature input 1 | | 50 | Measured value of Temperature input 1 in temperature unit { Celsius or Kelvin} by parameter setting, hidden until an option board is connected |
| V2.19 | Temperature input 2 | | 51 | Measured value of Temperature input 2 in temperature unit { Celsius or Kelvin} by parameter setting, hidden until an option board is connected |
| V2.20 | Temperature input 3 | | 52 | Measured value of Temperature input 3 in temperature unit { Celsius or Kelvin} by parameter setting, hidden until an option board is connected |

Table 4: Monitoring values

| Code | Monitoring signal | Unit | ID | Description |
|------|-------------------------|------|----|---|
| V3.1 | Drive status word | | 43 | Bit codes status of drive B0 = Ready B1 = Run B2 = Reverse B3 = Fault B6 = RunEnable B7 = AlarmActive B12 = RunRequest B13 = MotorRegulatorActive |
| V3.2 | Application status word | | 89 | Bit codes status of application: B3 = Ramp 2 Active B5 = Remote CTRL Place 1 active B6 = Remote CTRL Place 2 active B7 = Fieldbus Control Active B8 = Local Control Active B9 = PC Control Active B10 = Preset Frequencies Active |
| V3.3 | DIN status word | | 56 | B0 = DI1 B1 = DI2 B2 = DI3 B3 = DI4 B4 = DI5 B5 = DI6 B6 = DIE1 B7 = DIE2 B8 = DIE3 B9 = DIE4 B10 = DIE5 B11 = DIE6 |
| V4.1 | PID set point | % | 20 | Regulator setpoint |
| V4.2 | PID feedback value | % | 21 | Regulator actual value |
| V4.3 | PID error | % | 22 | Regulator error |
| V4.4 | PID output | % | 23 | Regulator output |
| V4.5 | Process | | 29 | Scaled process variable see par. 15.18 |

Table 4: Monitoring values

5.2 Quick setup parameters (Virtual menu, shows when par. 17.2 = 1)

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|-------|--|--------------------------|--------------------------|------|--------------------------|-----|--|
| P1.1 | Motor nominal voltage | 180 | 690 | V | Varies | 110 | Check rating plate on the motor. |
| P1.2 | Motor nominal frequency | 30.00 | 320.00 | Hz | 50.00 / 60.00 | 111 | Check rating plate on the motor. |
| P1.3 | Motor nominal speed | 30 | 20000 | rpm | 1440 / 1720 | 112 | Default applies for a 4-pole motor. |
| P1.4 | Motor nominal current | 0.2 x I _{Nunit} | 2.0 x I _{Nunit} | A | I _{Nunit} | 113 | Check rating plate on the motor. |
| P1.5 | Motor cos φ | 0.30 | 1.00 | | 0.85 | 120 | Check rating plate on the motor. |
| P1.7 | Current limit | 0.2 x I _{Nunit} | 2.0 x I _{Nunit} | A | 1.5 x I _{Nunit} | 107 | Maximum motor current |
| P1.15 | Torque boost | 0 | 1 | | 0 | 109 | 0 = Not used 1 = Used |
| P2.1 | Remote control place 1 selection | 0 | 2 | | 0 | 172 | 0 = I / O terminal 1 = Fieldbus 2 = Keypad |
| P2.2 | Start function | 0 | 1 | | 0 | 505 | 0 = Ramp 1 = Flying start |
| P2.3 | Stop function | 0 | 1 | | 0 | 506 | 0 = Coasting 1 = Ramp |
| P3.1 | Min frequency | 0.00 | P3.2 | Hz | 0.00 | 101 | Minimum freq reference |
| P3.2 | Max frequency | P3.1 | 320.00 | Hz | 50.00 / 60.00 | 102 | Maximum freq reference |
| P3.3 | Remote Control Place 1 frequency reference selection | 1 | Varies | | 7 | 117 | 1 = Preset speed 0 2 = Keypad 3 = Fieldbus 4 = AI1 5 = AI2 6 = PID 7 = AI1 + AI2 8 = Motor potentiometer 9 = Pulse train / Encoder 10 = AIE1 11 = Temperature input 1 12 = Temperature input 2 13 = Temperature input 3 Note: Pay attention to DI / Encoder switch position when set with 9=Pulse train / Encoder |

Table 5: Quick setup parameters

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|-------|---------------------|------|--------|------|---------|-----|--|
| P3.4 | Preset speed 0 | P3.1 | P3.2 | Hz | 5.00 | 180 | Preset speed 0 is used as frequency reference when P3.3 = 1 |
| P3.5 | Preset speed 1 | P3.1 | P3.2 | Hz | 10.00 | 105 | Activated by digital inputs |
| P3.6 | Preset speed 2 | P3.1 | P3.2 | Hz | 15.00 | 106 | Activated by digital inputs |
| P3.7 | Preset speed 3 | P3.1 | P3.2 | Hz | 20.00 | 126 | Activated by digital inputs |
| P4.2 | Acceleration time 1 | 0.1 | 3000.0 | s | 3.0 | 103 | Acceleration time from 0 Hz to maximum frequency. |
| P4.3 | Deceleration time 1 | 0.1 | 3000.0 | s | 3.0 | 104 | Deceleration time from maximum frequency to 0 Hz. |
| P6.1 | AI1 Signal range | 0 | 1 | | 0 | 379 | 0 = 0 - 100% 1 = 20% - 100% 20% is the same as 2 V minimum signal level. |
| P6.5 | AI2 Signal range | 0 | 1 | | 0 | 390 | 0 = 0 - 100% 1 = 20% - 100% 20% is the same as 2 V or 4 mA minimum signal level. |
| P14.1 | Automatic reset | 0 | 1 | | 0 | 731 | 0 = Disable 1 = Enable |
| P17.2 | Parameter conceal | 0 | 1 | | 1 | 115 | 0 = All parameters visible 1 = Only quick setup parameter group visible |

Table 5: Quick setup parameters

5.3 Motor settings (Control panel: Menu PAR -> P1)

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|-------|-------------------------------|--------------------------|--------------------------|------|--------------------------|-----|---|
| P1.1 | Motor nominal voltage | 180 | 690 | V | Varies | 110 | Check rating plate on the motor |
| P1.2 | Motor nominal frequency | 30.0 | 320.0 | Hz | 50.00 / 60.00 | 111 | Check rating plate on the motor |
| P1.3 | Motor nominal speed | 30 | 20000 | rpm | 1440 / 1720 | 112 | Default applies for a 4-pole motor. |
| P1.4 | Motor nominal current | 0.2 x I _{nunit} | 2.0 x I _{nunit} | A | I _{nunit} | 113 | Check rating plate on the motor |
| P1.5 | Motor cos(Φ) [Power Factor] | 0.30 | 1.00 | | 0.85 | 120 | Check rating plate on the motor |
| P1.6 | Motor type | 0 | 1 | | 0 | 650 | 0 = Induction 1 = Permanent magnet |
| P1.7 | Current limit | 0.2 x I _{nunit} | 2.0 x I _{nunit} | A | 1.5 x I _{nunit} | 107 | Maximum motor current |
| P1.8 | Motor control mode | 0 | 1 | | 0 | 600 | 0 = Frequency control 1 = Open loop speed control |
| P1.9 | U / f ratio | 0 | 2 | | 0 | 108 | 0 = Linear 1 = Square 2 = Programmable |
| P1.10 | Field weakening point | 8.00 | 320.0 | Hz | 50.00 / 60.00 | 602 | Field weakening point frequency |
| P1.11 | Field weakening point voltage | 10.0 | 200.0 | % | 100.00 | 603 | Voltage at field weakening point as % of U _{nmot} |
| P1.12 | U / f mid point frequency | 0.00 | P1.10 | Hz | 50.00 / 60.00 | 604 | Mid point frequency for programmable U / f |
| P1.13 | U / f mid point voltage | 0.00 | P1.11 | % | 100.00 | 605 | Mid point voltage for programmable U / f as % of U _{nmot} |
| P1.14 | Zero freq voltage | 0.00 | 40.00 | % | Varies | 606 | Voltage at 0 Hz as % of U _{nmot} |
| P1.15 | Torque Boost | 0 | 1 | | 0 | 109 | 0 = Disabled 1 = Enabled |
| P1.16 | Switching frequency | 1.5 | 16.0 | kHz | 4.0 / 2.0 | 601 | PWM frequency. If values are higher than default, reduce the current capacity |

Table 6: Motor settings

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|-------|-------------------------|------|-------|------|---------|------|--|
| P1.17 | Brake Chopper | 0 | 2 | | 0 | 504 | 0 = Disabled 1 = Enabled: Always 2 = Run state |
| P1.18 | Brake chopper level | 0 | 911 | V | varies | 1267 | Brake chopper control activation level in volt. For 240V Supply: $240 \times 1.35 \times 1.18 = 382V$ For 400V Supply: $400 \times 1.35 \times 1.18 = 638V$ Please note that when brake chopper is used the overvoltage controller can be switched off or the overvoltage reference level can be set above the brake chopper level. |
| P1.19 | Motor identification | 0 | 2 | | 0 | 631 | 0 = Not active 1 = Standstill identification (need run command within 20 s to activate) 2 = Identification with run (need run command within 20 s to activate. Only available in power SW V026 included in FW01070V010 or later version) |
| P1.20 | Rs voltage drop | 0.00 | 100.0 | % | 0.00 | 662 | Voltage drop over motor windings as % of U_{nmot} at nominal current. |
| P1.21 | Oversupply controller | 0 | 2 | | 1 | 607 | 0 = Disabled 1 = Enabled, Standard mode 2 = Enabled, Shock load mode |
| P1.22 | Undervoltage controller | 0 | 1 | | 1 | 608 | 0 = Disable 1 = Enable |
| P1.23 | Sine filter | 0 | 1 | | 0 | 522 | 0 = Not in use 1 = In use |

Table 6: Motor settings

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|-------|--------------------------------------|-----|-------|------|---------|------|---|
| P1.24 | Modulator type** | 0 | 65535 | | 28928 | 648 | Modulator configuration word: B1 = Discontinuous modulation [DPWMMIN] B2 = Pulse dropping in overmodulation B6 = Under modulation B8 = Instantaneous DC voltage compensation * B11 = Low noise B12 = Dead time compensation * B13 = Flux error compensation * * Enabled by default |
| P1.25 | Efficiency optimization* | 0 | 1 | | 0 | 666 | Energy optimization, the frequency converter search for the minimum current in order to save energy and lower motor noise 0 = disabled 1 = enable |
| P1.26 | I/f start enable* | 0 | 1 | | 0 | 534 | 0 = disabled 1 = enable |
| P1.27 | I/f start frequency reference limit* | 1 | 100 | % | 10 | 535 | Output frequency limit below which the defined I/f start current is fed to motor. |
| P1.28 | I/f start current reference* | 0 | 100.0 | % | 80.0 | 536 | Current reference in percent of motor nominal current [1 = 0.1%] |
| P1.29 | Voltage limiter enable* | 0 | 1 | | 1 | 1079 | Select voltage limiter mode: 0 = Disabled 1 = Enabled |
| P1.30 | Start delay time | 0 | 16.00 | s | 0 | 1499 | NOTE! The delay time between run request is given and drive go to running. 0 = not used |

Table 6: Motor settings

NOTE!

* These parameters are only available in power SW FWP0001V026 included in FW0107V010 or later version.

** Not more visible in version FW0107V012.

NOTE! These parameters are shown, when P17.2 = 0.

5.4 Start / stop setup (Control panel: Menu PAR -> P2)

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|-------|----------------------------------|-----|-----|------|---------|-------|---|
| P2.1 | Remote Control Place Selection | 0 | 2 | | 0 | 172 | 0 = I/O terminals 1 = Fieldbus 2 = Keypad |
| P2.2 | Start function | 0 | 1 | | 0 | 505 | 0 = Ramp 1 = Flying start |
| P2.3 | Stop function | 0 | 1 | | 0 | 506 | 0 = Coasting 1 = Ramp |
| P2.4 | I/O Start / Stop logic | 0 | 4 | | 2 | 300 | I/O control signal 1 0 Forward 1 Fwd[edge] 2 Fwd[edge] Inverted Stop 3 Start Reverse 4 Start[edge] Reverse |
| P2.5 | Local / Remote | 0 | 1 | | 0 | 211 | 0 = Remote control 1 = Local control |
| P2.6 | Keypad control direction | 0 | 1 | | 0 | 123 | 0 = Forward 1 = Reverse |
| P2.7 | Keypad stop button | 0 | 1 | | 1 | 114 | 0 = Keypad control only 1 = Always |
| P2.8 | Remote Control Place 2 Selection | 0 | 2 | | 0 | 173 | 0 = I/O terminals 1 = Fieldbus 2 = Keypad |
| P2.9 | Keypad button lock | 0 | 1 | | 0 | 15520 | 0 = unlock all keypad button 1 = Loc/Rem button locked |
| P2.10 | Keypad reverse enable | 0 | 1 | | 0 | 1500 | 0 = Reverse enabled 1 = Reverse disabled |

Table 7: Start / stop setup

5.5 Frequency references (Control panel: Menu PAR -> P3)

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|-------|--|------|--------|------|---------------|-----|--|
| P3.1 | Min frequency | 0.00 | P3.2 | Hz | 0.00 | 101 | Minimum allowed frequency reference |
| P3.2 | Max frequency | P3.1 | 320.00 | Hz | 50.00 / 60.00 | 102 | Maximum allowed frequency reference |
| P3.3 | Remote Control Place 1 frequency reference selection | 1 | Varies | | 7 | 117 | 1 = Preset speed 0 2 = Keypad 3 = Fieldbus 4 = AI1 5 = AI2 6 = PID 7 = AI1 + AI2 8 = Motor potentiometer 9 = Pulse train / Encoder 10 = AIE1 11 = Temperature input 1 12 = Temperature input 2 13 = Temperature input 3 Note: Pay attention to DI/Encoder switch position when set with 9=Pulse train / Encoder |
| P3.4 | Preset speed 0 | P3.1 | P3.2 | Hz | 5.00 | 180 | Preset speed 0 is used as frequency reference when P3.3 = 1 |
| P3.5 | Preset speed 1 | P3.1 | P3.2 | Hz | 10.00 | 105 | Activated by digital inputs |
| P3.6 | Preset speed 2 | P3.1 | P3.2 | Hz | 15.00 | 106 | Activated by digital inputs |
| P3.7 | Preset speed 3 | P3.1 | P3.2 | Hz | 20.00 | 126 | Activated by digital inputs |
| P3.8 | Preset speed 4 | P3.1 | P3.2 | Hz | 25.00 | 127 | Activated by digital inputs |
| P3.9 | Preset speed 5 | P3.1 | P3.2 | Hz | 30.00 | 128 | Activated by digital inputs |
| P3.10 | Preset speed 6 | P3.1 | P3.2 | Hz | 40.00 | 129 | Activated by digital inputs |
| P3.11 | Preset speed 7 | P3.1 | P3.2 | Hz | 50.00 | 130 | Activated by digital inputs |
| P3.12 | Remote Control Place 2 frequency reference selection | 1 | Varies | | 5 | 131 | See P3.3 |
| P3.13 | Motor Potentiometer Ramp | 1 | 50 | Hz/s | 5 | 331 | Speed variation rate |
| P3.14 | Motor Potentiometer Reset | 0 | 2 | | 2 | 367 | 0 = No Reset 1 = Reset if stopped 2 = Reset if powered down |

Table 8: Frequency references

NOTE! These parameters are shown, when P17.2 = 0.

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5.6 Ramps and brakes setup (Control panel: Menu PAR -> P4)

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|-------|---------------------------|--------------------------|--------------------------|------|--------------------|-----|--|
| P4.1 | Ramp S-shape 1 | 0.0 | 10.0 | s | 0.0 | 500 | 0 = Linear >0 = S-curve ramp time |
| P4.2 | Acceleration time 1 | 0.1 | 3000.0 | s | 3.0 | 103 | Defines the time required for the output frequency to increase from zero frequency to maximum frequency. |
| P4.3 | Deceleration time 1 | 0.1 | 3000.0 | s | 3.0 | 104 | Defines the time required for the output frequency to decrease from maximum frequency to zero frequency. |
| P4.4 | Ramp S-shape 2 | 0.0 | 10.0 | s | 0.0 | 501 | See the parameter P4.1 |
| P4.5 | Acceleration time 2 | 0.1 | 3000.0 | s | 10.0 | 502 | See the parameter P4.2 |
| P4.6 | Deceleration time 2 | 0.1 | 3000.0 | s | 10.0 | 503 | See the parameter P4.3 |
| P4.7 | Flux Braking | 0 | 3 | | 0 | 520 | 0 = Off 1 = Deceleration 2 = Chopper 3 = Full Mode |
| P4.8 | Flux Braking Current | 0.5 x I _{Nunit} | 2.0 x I _{Nunit} | A | I _{Nunit} | 519 | Defines the current level for flux braking. |
| P4.9 | DC Braking Current | 0.3 x I _{Nunit} | 2.0 x I _{Nunit} | A | I _{Nunit} | 507 | Defines the current injected into the motor during DC brakening. |
| P4.10 | Stop DC current time | 0.00 | 600.00 | s | 0.00 | 508 | Determines if braking is ON or OFF and the braking time of the DC-brake when the motor is stopping. 0.00 = Not active |
| P4.11 | Stop DC current frequency | 0.10 | 10.00 | Hz | 1.50 | 515 | The output frequency at which the DC-braking is applied. |
| P4.12 | Start DC current time | 0.00 | 600.00 | s | 0.00 | 516 | 0.00 = Not active |

Table 9: Ramps and brakes setup

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|-------|---|------|--------|------|---------|------|---|
| P4.13 | Accel2 Frequency Threshold | 0.00 | P3.2 | Hz | 0.00 | 527 | 0.00 = disabled |
| P4.14 | Decel2 Frequency Threshold | 0.00 | P3.2 | Hz | 0.00 | 528 | 0.00 = disabled |
| P4.15 | External Brake: Open Delay | 0.00 | 320.00 | s | 0.20 | 1544 | Delay to open brake after Open frequency limit is reached. |
| P4.16 | External Brake: Open Frequency limit | 0.00 | P3.2 | Hz | 1.50 | 1535 | Opening frequency from forward and reverse direction. |
| P4.17 | External Brake : Close Frequency limit | 0.00 | P3.2 | Hz | 1.00 | 1539 | Close frequency from positive direction if no run command active. |
| P4.18 | External Brake : Close Frequency limit in Reverse | 0.00 | P3.2 | Hz | 1.50 | 1540 | Close frequency from negative direction if no run command active. |
| P4.19 | External Brake : Open/Close Current limit | 0.0 | 200.0 | % | 20.0 | 1585 | The brake is not opened if the current does not exceed this value, and is closed immediately if current goes below. This parameter is set as a percent of Motor nominal current. |
| P4.20 | Quick stop deceleration time | 0,1 | 3000,0 | s | 2,0 | 1259 | Deceleration time for quick stop (for digin or fieldbus) |

Table 9: Ramps and brakes setup

5.7 Digital inputs (Control panel: Menu PAR -> P5)

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|-------|---------------------------------------|-----|--------|------|---------|------|---|
| P5.1 | I/O control signal 1 | 0 | Varies | | 1 | 403 | 0 = Not used 1 = DI1 2 = DI2 3 = DI3 4 = DI4 5 = DI5 6 = DI6 7 = D1E1 8 = D1E2 9 = D1E3 10 = D1E4 11 = D1E5 12 = D1E6 |
| P5.2 | I/O control signal 2 | 0 | Varies | | 2 | 404 | See 5.1 |
| P5.3 | Reverse | 0 | Varies | | 0 | 412 | See 5.1 |
| P5.4 | Ext. fault Close | 0 | Varies | | 6 | 405 | See 5.1 |
| P5.5 | Ext. fault Open | 0 | Varies | | 0 | 406 | See 5.1 |
| P5.6 | Fault reset | 0 | Varies | | 3 | 414 | See 5.1 |
| P5.7 | Run enable | 0 | Varies | | 0 | 407 | See 5.1 |
| P5.8 | Preset speed B0 | 0 | Varies | | 4 | 419 | See 5.1 |
| P5.9 | Preset speed B1 | 0 | Varies | | 5 | 420 | See 5.1 |
| P5.10 | Preset speed B2 | 0 | Varies | | 0 | 421 | See 5.1 |
| P5.11 | Ramp time 2 selection | 0 | Varies | | 0 | 408 | See 5.1 |
| P5.12 | Motor potentiometer up | 0 | Varies | | 0 | 418 | See 5.1 |
| P5.13 | Motor potentiometer down | 0 | Varies | | 0 | 417 | See 5.1 |
| P5.14 | Remote control place 2 | 0 | Varies | | 0 | 425 | Activates control place 2 See 5.1 |
| P5.15 | Remote control place freq reference 2 | 0 | Varies | | 0 | 343 | Activates control place 2 See parameter 5.1 |
| P5.16 | PID setpoint 2 | 0 | Varies | | 0 | 1047 | Activates reference 2 See 5.1 |

Table 10: Digital inputs

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|-------|----------------------|-----|--------|------|---------|------|---|
| P5.17 | Motor Preheat Active | 0 | Varies | | 0 | 1044 | Activates the Motor Preheat (DC-Current) in stop state when parameter Motor Preheat function is set to 2 See 5.1 |
| P5.18 | Quick stop open | 0 | Varies | | 0 | 1213 | As parameter 5.1 |

Table 10: Digital inputs

5.8 Analogue inputs (Control panel: Menu PAR -> P6)

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|-------|-------------------|---------|--------|------|---------|-----|--|
| P6.1 | AI1 Signal range | 0 | 1 | | 0 | 379 | 0 = 0 - 100% (0 - 10 V) 1 = 20% - 100% (2 - 10 V) |
| P6.2 | AI1 Custom min | -100.00 | 100.00 | % | 0.00 | 380 | 0.00 = no min scaling |
| P6.3 | AI1 Custom max | -100.00 | 300.00 | % | 100.00 | 381 | 100.00 = no max scaling |
| P6.4 | AI1 filter time | 0.0 | 10.0 | s | 0.1 | 378 | 0 = no filtering |
| P6.5 | AI2 signal range | 0 | 1 | | 0 | 390 | See P6.1 |
| P6.6 | AI2 Custom min | -100.00 | 100.00 | % | 0.00 | 391 | See P6.2 |
| P6.7 | AI2 Custom max | -100.00 | 300.00 | % | 100.00 | 392 | See P6.3 |
| P6.8 | AI2 filter time | 0.0 | 10.0 | s | 0.1 | 389 | See P6.4 |
| P6.9 | AIE1 Signal range | 0 | 1 | | 0 | 143 | See P6.1, hidden until an option board is connected |
| P6.10 | AIE1 Custom Min | -100.00 | 100.00 | % | 0.00 | 144 | See P6.2, hidden until an option board is connected |
| P6.11 | AIE1 Custom Max | -100.00 | 300.00 | % | 100.00 | 145 | See P6.3, hidden until an option board is connected |
| P6.12 | AIE1 Filter time | 0.0 | 10.0 | s | 0.1 | 142 | See P6.4, hidden until an option board is connected |

Table 11: Analogue inputs

5.9 Pulse train / Encoder (Control panel: Menu PAR -> P7)

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|------|-----------------------------|------|-------|------|---------------|------|---|
| P7.1 | Min pulse frequency | 0 | 10000 | Hz | 0 | 1229 | Pulse frequency to be interpreted as a 0% signal. |
| P7.2 | Max pulse frequency | 0.0 | 10000 | Hz | 10000 | 1230 | Pulse frequency to be interpreted as a 100% signal. |
| P7.3 | Freq ref at min pulse freq | 0.00 | P3.2 | Hz | 0.00 | 1231 | Frequency corresponding to 0% if used as frequency reference. |
| P7.4 | Freq ref at max pulse freq | 0.00 | P3.2 | Hz | 50.00 / 60.00 | 1232 | Frequency corresponding to 100% if used as frequency reference. |
| P7.5 | Encoder direction | 0 | 2 | | 0 | 1233 | 0 = Disable 1 = Enable / Normal 2 = Enable / Inverted |
| P7.6 | Encoder pulses / revolution | 1 | 65535 | ppr | 256 | 629 | Pulse count of encoder per round. Used for scaling encoder rpm monitor value only. |
| P7.7 | Config DI5 and DI6 | 0 | 2 | | 0 | 1165 | 0 = DI5 and DI6 are for normal digital input 1 = DI6 is for pulse train 2 = DI5 and DI6 are for encoder frequency mode |

Table 12: Pulse train/Encoder

5.10 Digital outputs (Control panel: Menu PAR -> P8)

| Code | Parameter | Min | Max | Unit | Default | ID | Selections |
|-------|-----------------------|------|--------|------|---------|------|--|
| P8.1 | RO1 signal selection | 0 | Varies | | 2 | 313 | 0 = Not used 1 = Ready 2 = Run 3 = Fault 4 = Fault Inverted 5 = Warning 6 = Reversed 7 = At Speed 8 = Motor regulator active 9 = FB Control Word.B13 10 = FB Control Word.B14 11 = FB Control Word.B15 12 = Output freq superv. 13 = Output torque superv. 14 = Unit temperature superv. 15 = Analogue input superv. 16 = Preset Speed Active 17 = External Brake ctrl 18 = Keypad control active 19 = I / O control active 20 = Temperature supervision |
| P8.2 | RO2 signal selection | 0 | Varies | | 3 | 314 | See 8.1 |
| P8.3 | DO1 signal selection | 0 | Varies | | 1 | 312 | See 8.1 |
| P8.4 | RO2 inversion | 0 | 1 | | 0 | 1588 | 0 = No inversion 1 = Inverted |
| P8.5 | RO2 ON delay | 0.00 | 320.00 | s | 0.00 | 460 | 0.00 = No delay |
| P8.6 | RO2 OFF delay | 0.00 | 320.00 | s | 0.00 | 461 | 0.00 = No delay |
| P8.7 | RO1 inversion | 0 | 1 | | 0 | 1587 | 0 = No inversion 1 = Inverted |
| P8.8 | RO1 ON delay | 0.00 | 320.00 | s | 0.00 | 458 | 0.00 = No delay |
| P8.9 | RO1 OFF delay | 0.00 | 320.00 | s | 0.00 | 459 | 0.00 = No delay |
| P8.10 | DOE1 signal selection | 0 | Varies | | 0 | 317 | See 8.1, hidden until an option board is connected |
| P8.11 | DOE2 signal selection | 0 | Varies | | 0 | 318 | See 8.1, hidden until an option board is connected |
| P8.12 | DOE3 signal selection | 0 | Varies | | 0 | 1386 | See 8.1, hidden until an option board is connected |

Table 13: Digital outputs

| Code | Parameter | Min | Max | Unit | Default | ID | Selections |
|-------|-----------------------|-----|--------|------|---------|------|--|
| P8.13 | DOE4 signal selection | 0 | Varies | | 0 | 1390 | See 8.1, hidden until an option board is connected |
| P8.14 | DOE5 signal selection | 0 | Varies | | 0 | 1391 | See 8.1, hidden until an option board is connected |
| P8.15 | DOE6 signal selection | 0 | Varies | | 0 | 139 | See 8.1, hidden until an option board is connected |

Table 13: Digital outputs

5.11 Analogue outputs [Control panel: Menu PAR -> P9]

| Code | Parameter | Min | Max | Unit | Default | ID | Selections |
|------|-------------------------------------|------|--------|------|---------|-----|---|
| P9.1 | Analogue output signal selection | 0 | 14 | | 1 | 307 | 0 = Not used 1 = Output freq (0-f _{max}) 2 = Output current (0-I _{nMotor}) 3 = Motor torque (0-T _{nMotor}) 4 = PID output (0 - 100%) 5 = Freq refer. (0-f _{max}) 6 = Motor speed (0-n _{max}) 7 = Motor power (0-P _{nMotor}) 8 = Motor Voltage (0-U _{nMotor}) 9 = DC-link Voltage (0 - 1000 V) 10 = Process Data In1 (0 - 10000) 11 = Process Data In2 (0 - 10000) 12 = Process Data In3 (0 - 10000) 13 = Process Data In4 (0 - 10000) 14 = Test 100% |
| P9.2 | Analogue output minimum | 0 | 1 | | 0 | 310 | 0 = 0 V / 0 mA 1 = 2 V / 4 mA |
| P9.3 | Analogue output scaling | 0.0 | 1000.0 | % | 100.0 | 311 | Scaling factor |
| P9.4 | Analogue output filter time | 0.00 | 10.00 | s | 0.10 | 308 | Filter time |
| P9.5 | Analogue output E1 signal selection | 0 | 14 | | 0 | 472 | See P9.1, hidden until an option board is connected |
| P9.6 | Analogue output E1 minimum | 0 | 1 | | 0 | 475 | See P9.2, hidden until an option board is connected |

Table 14: Analogue outputs

| Code | Parameter | Min | Max | Unit | Default | ID | Selections |
|-------|-------------------------------------|------|--------|------|---------|-----|---|
| P9.7 | Analogue output E1 scaling | 0.0 | 1000.0 | % | 100.0 | 476 | See P9.3, hidden until an option board is connected |
| P9.8 | Analogue output E1 filter time | 0.00 | 10.00 | s | 0.10 | 473 | See P9.4, hidden until an option board is connected |
| P9.9 | Analogue output E2 signal selection | 0 | 14 | | 0 | 479 | See P9.1, hidden until an option board is connected |
| P9.10 | Analogue output E2 minimum | 0 | 1 | | 0 | 482 | See P9.2, hidden until an option board is connected |
| P9.11 | Analogue output E2 scaling | 0.0 | 1000.0 | % | 100.0 | 483 | See P9.3, hidden until an option board is connected |
| P9.12 | Analogue output E2 filter time | 0.00 | 10.00 | s | 0.10 | 480 | See P9.4, hidden until an option board is connected |

Table 14: Analogue outputs

5.12 Fieldbus Data-Mapping (Control panel: Menu PAR -> P10)

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|-------|----------------------------|-----|--------|------|---------|------|---|
| P10.1 | FB Data Output 1 selection | 0 | Varies | | 0 | 852 | 0 = Frequency reference 1 = Output reference 2 = Motor speed 3 = Motor current 4 = Motor voltage 5 = Motor torque 6 = Motor power 7 = DC link voltage 8 = Active fault code 9 = Analogue AI1 10 = Analogue AI2 11 = Digital input state 12 = PID feedback value 13 = PID setpoint 14 = Pulse train / encoder input[%] 15 = Pulse train / encoder pulse[] 16 = AI E1 |
| P10.2 | FB Data Output 2 selection | 0 | Varies | | 1 | 853 | Variable mapped on PD2 |
| P10.3 | FB Data Output 3 selection | 0 | Varies | | 2 | 854 | Variable mapped on PD3 |
| P10.4 | FB Data Output 4 selection | 0 | Varies | | 4 | 855 | Variable mapped on PD4 |
| P10.5 | FB Data Output 5 selection | 0 | Varies | | 5 | 856 | Variable mapped on PD5 |
| P10.6 | FB Data Output 6 selection | 0 | Varies | | 3 | 857 | Variable mapped on PD6 |
| P10.7 | FB Data Output 7 selection | 0 | Varies | | 6 | 858 | Variable mapped on PD7 |
| P10.8 | FB Data Output 8 selection | 0 | Varies | | 7 | 859 | Variable mapped on PD8 |
| P10.9 | Aux CW Data In selection | 0 | 5 | | 0 | 1167 | PDI for Aux CW 0 = Not used 1 = PDI1 2 = PDI2 3 = PDI3 4 = PDI4 5 = PDI5 |

Table 15: Fieldbus Data-Mapping

5.13 Prohibited Frequencies (Control panel: Menu PAR -> P11)

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|-------|---------------------------------------|------|------|------|---------|-----|-------------------------------|
| P11.1 | Prohibit Frequency Range 1 Low Limit | 0.00 | P3.2 | Hz | 0.00 | 509 | Low Limit 0.00 = Not used |
| P11.2 | Prohibit Frequency Range 1 High Limit | 0.00 | P3.2 | Hz | 0.00 | 510 | High Limit 0.00 = Not used |
| P11.3 | Prohibit Frequency Range 2 Low Limit | 0.00 | P3.2 | Hz | 0.00 | 511 | Low Limit 0.00 = Not used |
| P11.4 | Prohibit Frequency Range 2 High Limit | 0.00 | P3.2 | Hz | 0.00 | 512 | High Limit 0.00 = Not used |

Table 16: Prohibited Frequencies

5.14 Limit Supervisions (Control panel: Menu PAR -> P12)

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|-------|------------------------------------|------|--------|------|---------|-----|--|
| P12.1 | Output freq supervision function | 0 | 2 | | 0 | 315 | 0 = Not used 1 = Low limit 2 = High limit |
| P12.2 | Output freq supervision limit | 0.00 | P3.2 | Hz | 0.00 | 316 | Output frequency supervision threshold |
| P12.3 | Torque supervision function | 0 | 2 | | 0 | 348 | 0 = Not used 1 = Low limit 2 = High limit |
| P12.4 | Torque supervision limit | 0.0 | 300.0 | % | 0.0 | 349 | Torque supervision Threshold |
| P12.5 | Unit Temperature Supervision | 0 | 2 | | 0 | 354 | 0 = Not used 1 = Low limit 2 = High limit |
| P12.6 | Unit Temperature Supervision Limit | -10 | 100 | °C | 40 | 355 | Unit temperature supervision threshold |
| P12.7 | Analogue input superv signal | 0 | Varies | | 0 | 356 | 0 = AI1 1 = AI2 2 = AIE1 |
| P12.8 | AI superv ON level | 0.00 | 100.00 | % | 80.00 | 357 | ON threshold AI superv. |
| P12.9 | AI superv OFF level | 0.00 | 100.00 | % | 40.00 | 358 | OFF threshold AI superv. |

Table 17: Limit Supervisions

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|--------|----------------------------------|-----------------|-----------------|------|---------|------|---|
| P12.10 | Temperature supervision input | 1 | 7 | | 1 | 1431 | Binary-coded selection of signals to use for temperature supervision B0 = Temperature input 1 B1 = Temperature input 2 B2 = Temperature input 3 NOTE! Hidden until an option board is connected |
| P12.11 | Temperature supervision function | 0 | 2 | | 2 | 1432 | See 12.1, hidden until an option board is connected |
| P12.12 | Temperature supervision limit | -50.0/ 223.2 | 200.0/ 473.2 | | 80.0 | 1433 | Temperature supervision threshold, hidden until an option board is connected |

Table 17: Limit Supervisions

5.15 Protections (Control panel: Menu PAR -> P13)

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|-------|--------------------------|-----|-----|------|---------|-----|--|
| P13.1 | Analogue Input low fault | 0 | 4 | | 1 | 700 | 0 = No action 1 = Alarm 2 = Alarm, preset alarm frequency 3 = Fault: Stop function 4 = Fault: Coast |
| P13.2 | Under voltage fault | 1 | 2 | | 2 | 727 | 1 = No response (no fault generated but drive still stops modulation) 2 = Fault: Coast |
| P13.3 | Earth fault | 0 | 3 | | 2 | 703 | 0 = No action 1 = Alarm 2 = Fault: Stop function 3 = Fault: Coast |
| P13.4 | Output Phase Fault | 0 | 3 | | 2 | 702 | See 13.3 |
| P13.5 | Stall protection | 0 | 3 | | 0 | 709 | See 13.3 |
| P13.6 | Under load protection | 0 | 3 | | 0 | 713 | See 13.3 |
| P13.7 | Motor thermal protection | 0 | 3 | | 2 | 704 | See 13.3 |

Table 18: Protections

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|--------|--------------------------------|------|--------------------------|------|--------------------|------|---|
| P13.8 | Mtp:Ambient temperature | -20 | 100 | °C | 40 | 705 | Environment temperature |
| P13.9 | Mtp:Zero speed cooling | 0.0 | 150.0 | % | 40.0 | 706 | Cooling as % at 0 speed |
| P13.10 | Mtp:Thermal time constant | 1 | 200 | min | Varies | 707 | Motor thermal time constant |
| P13.11 | Stall Current | 0.00 | 2.0 x I _{Nunit} | A | I _{Nunit} | 710 | For a stall stage to occur, the current must have exceeded this limit |
| P13.12 | Stall time | 0.00 | 300.00 | s | 15.00 | 711 | Stall time limited |
| P13.13 | Stall frequency | 0.10 | 320.00 | Hz | 25.00 | 712 | Stall min frequency |
| P13.14 | UL:Field weakening load | 10.0 | 150.0 | % | 50.0 | 714 | Minimum torque at field weakening |
| P13.15 | UL:Zero freq load | 5.0 | 150.0 | % | 10.0 | 715 | Minimum torque at f0 |
| P13.16 | UL:Time limit | 1.0 | 300.0 | s | 20.0 | 716 | This is the maximum time allowed for an undervoltage state to exist |
| P13.17 | Analogue Input low fault delay | 0.0 | 10.0 | s | 0.5 | 1430 | Delay time for analogue input low fault |
| P13.18 | External fault | 0 | 3 | | 2 | 701 | 0 = No action 1 = Alarm 2 = Fault: Stop function 3 = Fault: Coast |
| P13.19 | Fieldbus fault | 0 | 4 | | 3 | 733 | See 13.1 |
| P13.20 | Preset alarm frequency | P3.1 | P3.2 | Hz | 25.00 | 183 | Frequency used when fault response is Alarm + preset Frequency |
| P13.21 | Parameters edit lock | 0 | 1 | | 0 | 819 | 0 = Edit enabled 1 = Edit disabled |
| P13.22 | Thermistor Fault | 0 | 3 | | 2 | 732 | 0 = No action 1 = Alarm 2 = Fault: Stop function 3 = Fault: Coast Hidden until an option board is connected |
| P13.23 | FWD/REV conflict supervision | 0 | 3 | | 1 | 1463 | See P13.3 |
| P13.24 | Temperature fault | 0 | 3 | | 0 | 740 | See P13.3, hidden until an OPTBH board is connected |

Table 18: Protections

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|--------|--------------------------------|-----------------|-----------------|------|---------|-------|---|
| P13.25 | Temperature fault input | 1 | 7 | | 1 | 739 | Binary-coded selection of signals to use for alarm and fault triggering B0 = Temperature input 1 B1 = Temperature input 2 B2 = Temperature input 3 NOTE! Hidden until an OPTBH board is connected |
| P13.26 | Temperature fault mode | 0 | 2 | | 2 | 743 | 0 = Not used 1 = Low limit 2 = High limit |
| P13.27 | Temperature fault limit | -50.0/ 223.2 | 200.0/ 473.2 | | 100.0 | 742 | Temperature fault threshold, hidden until an OPTBH board is connected |
| P13.28 | Input phase fault* | 0 | 3 | | 3 | 730 | As parameter P13.3 |
| P13.29 | Motor temperature memory mode* | 0 | 2 | | 2 | 15521 | 0 = disabled 1 = constant mode 2 = last value mode |

Table 18: Protections

NOTE!

* These parameters are only available in power SW FWP00001V026 included in FW01070V010 or later version.

NOTE! These parameters are shown, when **P17.2 = 0**.

5.16 Fault autoreset parameters (Control panel: Menu PAR -> P14)

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|-------|------------------|------|-------|------|---------|-----|---|
| P14.1 | Automatic Reset | 0 | 1 | | 0 | 731 | 0 = Disabled 1 = Enable |
| P14.2 | Wait time | 0.10 | 10.00 | s | 0.50 | 717 | Waiting time after fault |
| P14.3 | Trial time | 0.00 | 60.00 | s | 30.00 | 718 | Maximum time for trials |
| P14.4 | Trials number | 1 | 10 | | 3 | 759 | Maximum trials |
| P14.5 | Restart Function | 0 | 2 | | 2 | 719 | 0 = Ramping 1 = Flying 2 = From Start Function |

Table 19: Fault autoreset parameters

NOTE! These parameters are shown, when **P17.2 = 0**.

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5.17 PID control parameters (Control panel: Menu PAR -> P15)

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|-------|---------------------------|------|--------|------|---------|-----|--|
| P15.1 | Setpoint source selection | 0 | Varies | | 0 | 332 | 0 = Fixed setpoint % 1 = AI1 2 = AI2 3 = ProcessDataIn1 [0 -100%] 4 = ProcessDataIn2 [0 -100%] 5 = ProcessDataIn3 [0 -100%] 6 = ProcessDataIn4 [0 -100%] 7 = Pulse train/encoder 8 = AIE1 9 = Temperature input 1 10 = Temperature input 2 11 = Temperature input 3 |
| P15.2 | Fixed setpoint | 0.0 | 100.0 | % | 50.0 | 167 | Fixed setpoint |
| P15.3 | Fixed setpoint 2 | 0.0 | 100.0 | % | 50.0 | 168 | Alternative fixed setpoint, selectable with DI |
| P15.4 | Feedback source selection | 0 | Varies | | 1 | 334 | 0 = AI1 1 = AI2 2 = ProcessDataIn1 [0 -100%] 3 = ProcessDataIn2 [0 -100%] 4 = ProcessDataIn3 [0 -100%] 5 = ProcessDataIn4 [0 -100%] 6 = AI2-AI1 7 = Pulse train / encoder 8 = AIE1 9 = Temperature input 1 10 = Temperature input 2 11 = Temperature input 3 |
| P15.5 | Feedback value minimum | 0.0 | 50.0 | % | 0.0 | 336 | Value at minimum signal |
| P15.6 | Feedback value maximum | 10.0 | 300.0 | % | 100.0 | 337 | Value at maximum signal |
| P15.7 | P gain | 0.0 | 1000.0 | % | 100.0 | 118 | Proportional gain |
| P15.8 | I time | 0.00 | 320.00 | s | 10.00 | 119 | Integrative time |

Table 20: PID control parameters

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|--------|-----------------------------|--------|--------|------|---------|------|---|
| P15.9 | D time | 0.00 | 10.00 | s | 0.00 | 132 | Derivative time |
| P15.10 | Error inversion | 0 | 1 | | 0 | 340 | 0 = Direct {Feedback < Setpoint -> Increase PID output} 1 = Inverted {Feedback > Setpoint -> Decrease PID output} |
| P15.11 | Sleep minimum frequency | 0.00 | P3.2 | Hz | 25.00 | 1016 | Drive goes to sleep mode when the output frequency stays below this limit for a time greater than that defined by parameter Sleep delay |
| P15.12 | Sleep delay | 0 | 3600 | s | 30 | 1017 | Delay for enter sleep |
| P15.13 | Wake up error | 0.0 | 100.0 | % | 5.0 | 1018 | Threshold for exit sleep |
| P15.14 | Sleep setpoint boost | 0.0 | 50.0 | % | 10.0 | 1071 | Referred to setpoint |
| P15.15 | Setpoint boost time | 0 | 60 | s | 10 | 1072 | Boost time after P15.12 |
| P15.16 | Sleep maximum loss | 0.0 | 50.0 | % | 5.0 | 1509 | Referred to feedback value after boost |
| P15.17 | Sleep loss check time | 1 | 300 | s | 30 | 1510 | After boost time P15.15 |
| P15.18 | Process unit source select | 0 | 6 | | 0 | 1513 | 0 = PID feedback value 1 = Output frequency 2 = Motor speed 3 = Motor torque 4 = Motor power 5 = Motor current 6 = Pulse Train / Encoder |
| P15.19 | Process unit decimal digits | 0 | 3 | | 1 | 1035 | Decimals on display |
| P15.20 | Process unit minimum value | 0.0 | P15.21 | | 0.0 | 1033 | Process min value |
| P15.21 | Process unit maximum value | P15.20 | 3200.0 | | 100.0 | 1034 | Process max value |

Table 20: PID control parameters

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|--------|-----------------------|-----------------|-----------------|------|---------|------|---|
| P15.22 | Temperature min value | -50.0/ 223.2 | P15.23 | | 0.0 | 1706 | Temperature min value for PID and frequency reference scale, hidden until an OPTBH board is connected |
| P15.23 | Temperature max value | P15.22 | 200.0/ 473.2 | | 100.0 | 1707 | Temperature max value for PID and frequency reference scale, hidden until an OPTBH board is connected |

Table 20: PID control parameters

NOTE! These parameters are shown, when **P17.2 = 0**.

5.18 Motor c (Control panel: Menu PAR -> P16)

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|-------|------------------------|-----|--------------------------|------|---------|------|---|
| P16.1 | Motor Preheat Function | 0 | 2 | | 0 | 1225 | 0 = Not used 1 = Always in stop state 2 = Controlled by digital input |
| P16.2 | Motor Preheat Current | 0 | 0.5 x I _{Nunit} | A | 0 | 1227 | DC current for preheating of motor and drive in stop state. Active in stop state or by digital input while in stop state. |

Table 21: Motor Preheat

5.19 Easy usage menu (Control panel: Menu PAR -> P17)

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|-------|-------------------|-----|-----|------|---------|------|---|
| P17.1 | Application Type | 0 | 3 | | 0 | 540 | 0 = Basic 1 = Pump 2 = Fan drive 3 = High Torque NOTE! Visible only when Startup wizard is active. |
| P17.2 | Parameter conceal | 0 | 1 | | 1 | 115 | 0 = All parameters visible 1 = Only quick setup parameter group visible |
| P17.3 | Temperature unit | 0 | 1 | | 0 | 1197 | 0 = Celsius 1 = Kelvin NOTE! Hidden until an OPTBH board is connected |

| Code | Parameter | Min | Max | Unit | Default | ID | Note |
|-------|------------------------------|-----|------|------|---------|------|---|
| P17.4 | Application access password* | 0 | 3000 | 0 | 0 | 2362 | Input the right password could review parameter group 18. |

Table 22: Easy usage menu parameters

NOTE!

* These parameters are only available in power SW FWP00001V026 included in FW01070V010 or later version.

5.20 System parameters

| Code | Parameter | Min | Max | Default | ID | Note |
|---|----------------------|-----|-----|---------|------|--|
| Software information (MENU SYS->V1) | | | | | | |
| V1.1 | API SW ID | | | | 2314 | |
| V1.2 | API SW version | | | | 835 | |
| V1.3 | Power SW ID | | | | 2315 | |
| V1.4 | Power SW version | | | | 834 | |
| V1.5 | Application ID | | | | 837 | |
| V1.6 | Application revision | | | | 838 | |
| V1.7 | System load | | | | 839 | |
| When no field bus Option Board or no OPT-BH Board has been installed, the Modbus comm. parameters are as follows | | | | | | |
| V2.1 | Communication status | | | | 808 | Status of Modbus communication. Format: xx.yyy where xx = 0 - 64 (Number of error messages) yyy = 0 - 999 (Number of good messages) |
| P2.2 | Fieldbus protocol | 0 | 1 | 0 | 809 | 0 = Not used 1 = Modbus used |
| P2.3 | Slave address | 1 | 255 | 1 | 810 | Default setting: None parity, 1 stop bit |

Table 23: System parameters

| Code | Parameter | Min | Max | Default | ID | Note |
|--|------------------------------|-----|-----|---------|-------|---|
| P2.4 | Baud rate | 0 | 8 | 5 | 811 | 0 = 300 1 = 600 2 = 1200 3 = 2400 4 = 4800 5 = 9600 6 = 19200 7 = 38400 8 = 57600 |
| P2.6 | Parity type | 0 | 2 | 0 | 813 | 0 = None 1 = Even 2 = Odd The Stop Bit is 2-bit When Parity type is 0 = None; The Stop Bit is 1-bit When Parity type is 1 = Even or 2 = Odd |
| P2.7 | Communication time out | 0 | 255 | 10 | 814 | 0 = Not used 1 = 1 sec 2 = 2 secs, etc |
| P2.8 | Reset communication status | 0 | 1 | 0 | 815 | |
| When Canopen E6 board has been installed, the comm. parameters are as follows | | | | | | |
| V2.1 | Canopen communication status | | | | 14004 | 0 = Initialising 4 = Stopped 5 = Operational 6 = Pre_Operational 7 = Reset_Application 8 = Reset_Comm 9 = Unknown |
| P2.2 | Canopen operation mode | 1 | 2 | 1 | 14003 | 1 = Driver Profile 2 = Bypass |
| P2.3 | Canopen Node ID | 1 | 127 | 1 | 14001 | |

Table 23: System parameters

| Code | Parameter | Min | Max | Default | ID | Note |
|---|--------------------------|-----|-----|---------|-------|--|
| P2.4 | Canopen baud rate | 3 | 8 | 6 | 14002 | 3 = 50 kbaud 4 = 100 kbaud 5 = 125 kbaud 6 = 250 kbaud 7 = 500 kbaud 8 = 1000 kbaud |
| When DeviceNet E7 board has been installed, the comm. parameters are as follows | | | | | | |
| V2.1 | Communication status | | | | 14014 | Status of Modbus communication. Format: XXXX.Y, X = DeviceNet msg counter Y = DeviceNet status 0 = Non-existent or no bus power 1 = Configuring state 2 = Established 3 = Timeout |
| P2.2 | Output assembly type | 20 | 111 | 21 | 14012 | 20, 21, 23, 25, 101, 111 |
| P2.3 | MAC ID | 0 | 63 | 63 | 14010 | |
| P2.4 | Baud rate | 1 | 3 | 1 | 14011 | 1 = 125 kbit/s 2 = 250 kbit/s 3 = 500 kbit/s |
| P2.5 | Input assembly type | 70 | 117 | 71 | 14013 | 70, 71, 73, 75, 107, 117 |
| When ProfidBus E3/E5 board has been installed, the comm. parameters are as follows | | | | | | |
| V2.1 | Communication status | | | | 14022 | |
| V2.2 | Fieldbus protocol status | | | | 14023 | |
| V2.3 | Active protocol | | | | 14024 | |
| V2.4 | Active baud rate | | | | 14025 | |
| V2.5 | Telegram type | | | | 14027 | |
| P2.6 | Operate mode | 1 | 3 | 1 | 14021 | 1 = Profidrive 2 = Bypass 3 = Echo |
| P2.7 | Slave address | 2 | 126 | 126 | 14020 | |
| When ModbusTCP & ProfinetIO & Ethernet/IP E9 board has been installed, the comm. Parameters are as follows | | | | | | |
| V2.1 | IP Part1 | 1 | 233 | | 14232 | current IP Address Part1 |

Table 23: System parameters

| Code | Parameter | Min | Max | Default | ID | Note |
|-------|----------------------|-----|-----|---------|-------|--|
| V2.2 | IP Part2 | 0 | 255 | | 14233 | current IP Address Part2 |
| V2.3 | IP Part3 | 0 | 255 | | 14234 | current IP Address Part3 |
| V2.4 | IP Part4 | 0 | 255 | | 14235 | current IP Address Part4 |
| V2.5 | Subnet Mask P1 | 0 | 255 | | 14236 | current Subnet Mask Part1 |
| V2.6 | Subnet Mask P2 | 0 | 255 | | 14237 | current Subnet Mask Part2 |
| V2.7 | Subnet Mask P3 | 0 | 255 | | 14238 | current Subnet Mask Part3 |
| V2.8 | Subnet Mask P4 | 0 | 255 | | 14239 | current Subnet Mask Part4 |
| V2.9 | Default GW P1 | 0 | 255 | | 14240 | current Default Gateway Part1 |
| V2.10 | Default GW P2 | 0 | 255 | | 14241 | current Default Gateway Part2 |
| V2.11 | Default GW P3 | 0 | 255 | | 14242 | current Default Gateway Part3 |
| V2.12 | Default GW P4 | 0 | 255 | | 14243 | current Default Gateway Part4 |
| V2.13 | FB Protocol Status | | | | 14244 | Initializing (1), Stopped (2), Operational (3), Faulted (4) |
| V2.14 | Communication Status | | | | 14245 | 0-64 Number of messages with errors, 0-999 Number of messages without communication errors |
| V2.15 | Drive control word | | | | 14246 | Control word in drive format {hex} |
| V2.16 | Drive Status word | | | | 14247 | Status word in drive format {hex} |
| V2.17 | Profile control word | | | | 14248 | Control word in protocol format {hex} |
| V2.18 | Profile status word | | | | 14249 | Status word in protocol format {hex} |
| V2.19 | EIP Product Code | | | | 14255 | Currently used EtherNet/IP Product |

Table 23: System parameters

| Code | Parameter | Min | Max | Default | ID | Note |
|-------|---------------------|-----|-------|---------|-------|--|
| P2.19 | Protocol | 1 | 2 | 1 | 14230 | Active Protocol. 1= ModbusTCP, 2= ProfinetIO 3=EtherNet/IP |
| P2.20 | IP Address Mode | 1 | 2 | 2 | 14231 | IP mode. 1=DHCP, 2=fixed. When in DHCP mode, the IP address cannot be changed manually |
| P2.21 | IP Part1 | 1 | 223 | 192 | 14180 | IP Address Part1 |
| P2.22 | IP Part2 | 0 | 255 | 168 | 14181 | IP Address Part2 |
| P2.23 | IP Part3 | 0 | 255 | 0 | 14182 | IP Address Part3 |
| P2.24 | IP Part4 | 0 | 255 | 10 | 14183 | IP Address Part4 |
| P2.25 | Subnet Mask P1 | 0 | 255 | 255 | 14184 | Subnet Mask Part 1 |
| P2.26 | Subnet Mask P2 | 0 | 255 | 255 | 14185 | Subnet Mask Part 2 |
| P2.27 | Subnet Mask P3 | 0 | 255 | 0 | 14186 | Subnet Mask Part 3 |
| P2.28 | Subnet Mask P4 | 0 | 255 | 0 | 14187 | Subnet Mask Part 4 |
| P2.29 | Default GW P1 | 0 | 255 | 192 | 14188 | Default Gateway Part1 |
| P2.30 | Default GW P2 | 0 | 255 | 168 | 14189 | Default Gateway Part2 |
| P2.31 | Default GW P3 | 0 | 255 | 0 | 14190 | Default Gateway Part3 |
| P2.32 | Default GW P4 | 0 | 255 | 1 | 14191 | Default Gateway Part4 |
| P2.33 | Comm.Timeout | 0 | 65535 | 10 | 14200 | Comm.Timeout |
| P2.35 | EIP Output Instance | 1 | 8 | 2 | 14251 | Ethernet I/O Output assembly instance. 1=20; 2=21; 3=23; 4=25; 5=101; 6=111; 7=128; 8=131. |
| P2.36 | EIP Input Instance | 1 | 8 | 2 | 14252 | Ethernet I/O Input assembly instance. 1=70; 2=71; 3=73; 4=75; 5=107; 6=117; 7=127; 8=137. |

Table 23: System parameters

| Code | Parameter | Min | Max | Default | ID | Note |
|--|-------------------------|-----|-----|---------|-------|---|
| P2.38 | EIP Product Code Offset | 0 | 99 | 0 | 14254 | Ethernet/IP product code offset. User can add value between 0 and 99 to product code base value. Final product code can be viewed from monitoring-menu. |
| P2.41 | Modbus Unit Identifier | 1 | 255 | 255 | 14257 | Modbus unit identifier. 1 - 247 Slave address; 255= Accept all |
| When OPT-BH board has been installed, the comm. parameters are as follows | | | | | | |
| P2.1 | Sensor 1 type | 0 | 6 | 0 | 14072 | 0 = No Sensor 1 = PT100 2 = PT1000 3 = Ni1000 4 = KTY84 5 = 2 x PT100 6 = 3 x PT100 |
| P2.2 | Sensor 2 type | 0 | 6 | 0 | 14073 | 0 = No Sensor 1 = PT100 2 = PT1000 3 = Ni1000 4 = KTY84 5 = 2 x PT100 6 = 3 x PT100 |
| P2.3 | Sensor 3 type | 0 | 6 | 0 | 14074 | 0 = No Sensor 1 = PT100 2 = PT1000 3 = Ni1000 4 = KTY84 5 = 2 x PT100 6 = 3 x PT100 |
| When OPT-EC board has been installed ,the comm. Parameters are as follows | | | | | | |
| V2.1 | version number | | | 0 | | Version number of the board software |
| V2.2 | Board status | | | 0 | | State of the OPTEC board application |
| Other information | | | | | | |
| V3.1 | MWh counter | | | | 827 | Million Watt Hour |
| V3.2 | Power on days | | | | 828 | |

Table 23: System parameters

| Code | Parameter | Min | Max | Default | ID | Note |
|------|---|------|------|---------|-----|--|
| V3.3 | Power on hours | | | | 829 | |
| V3.4 | Run counter: Days | | | | 840 | |
| V3.5 | Run counter: Hours | | | | 841 | |
| V3.6 | Fault counter | | | | 842 | |
| V3.7 | Panel parameter set status monitor | | | | | Hidden when connect with PC. |
| P4.2 | Restore factory defaults | 0 | 1 | 0 | 831 | 1 = Restores factory defaults for all parameters |
| P4.3 | Password | 0000 | 9999 | 0000 | 832 | |
| P4.4 | Time for panel and lcd backlight active | 0 | 99 | 5 | 833 | NOTE! Backlight active time; [0->Off; 1-60->1-60min; >=61-> Always On] |
| P4.5 | Save parameter set to panel | 0 | 1 | 0 | | Hidden when connect with PC. |
| P4.6 | Restore parameter set from panel | 0 | 1 | 0 | | Hidden when connect with PC. |
| F5.x | Active Fault menu | | | | | |
| F6.x | Fault History menu | | | | | |

Table 23: System parameters

6. FAULT TRACING

| Fault code | Fault name | Fault code | Fault name |
|------------|--------------------------------------|------------|--|
| 1 | Overcurrent | 27 | Back EMF protection |
| 2 | Overtoltage | 29 | Thermistor fault |
| 3 | Earth fault | 34 | Internal bus communication |
| 8 | System fault | 35 | Application fault |
| 9 | Undervoltage | 41 | IGBT Overtemperature |
| 10 | Input phase fault | 50 | Analogue input select 20% - 100% (selected signal range 4 to 20 mA or 2 to 10 V) |
| 11 | Output phase fault | 51 | External fault |
| 13 | Frequency converter undertemperature | 52 | Door Panel fault |
| 14 | Frequency converter overtemperature | 53 | Fieldbus fault |
| 15 | Motor stalled | 54 | Slot fault |
| 16 | Motor overtemperature | 55 | Wrong run fault (FWD/REV conflict) |
| 17 | Motor underload | 57 | Identification fault |
| 22 | EEPROM checksum fault | 63 | Quick Stop |
| 25 | Microcontroller watchdog fault | 111 | Temperature fault |

Table 24: Fault codes. See User Manual for detailed fault descriptions.

7. GENERAL DATA

| | Frame | Height(mm) | | Width(mm) | | Depth (mm) | | Weight (kg) | |
|-----------------------|-------------------------------|---|------|-----------|------|------------|------|-------------|------|
| | | mm | inch | mm | inch | mm | inch | kg | lb. |
| Dimensions and weight | MI1 | 157 | 6.2 | 66 | 2.6 | 98 | 3.9 | 0.5 | 1.1 |
| | MI2 | 195 | 7.7 | 90 | 3.5 | 102 | 4 | 0.7 | 1.5 |
| | MI3 | 262 | 10.3 | 100 | 3.9 | 109 | 4.3 | 1 | 2.2 |
| | MI4 | 370 | 14.6 | 165 | 6.5 | 165 | 6.5 | 8 | 17.6 |
| | MI5 | 414 | 16.3 | 165 | 6.5 | 202 | 8 | 10 | 22 |
| | | | | | | | | | |
| Supply network | Networks | Vacon 20 units with other than EMC4 filter combinations cannot be used on delta power networks (corner grounded) | | | | | | | |
| | Short circuit current | Maximum short circuit current has to be < 50 kA, For MI4 without DC-choke, maximum short circuit current has to be < 2.3 kA, for MI5 without DC-choke, maximum short circuit current has to be < 3.8 kA | | | | | | | |
| Motor connection | Output voltage | 0 - U _{in} | | | | | | | |
| | Output current | Continuous rated current I _N at ambient temperature max +50 °C (depends on the unit size), overload 1.5 x I _N max 1 min / 10 min | | | | | | | |
| Control connection | Digital input | Positive, Logic1: 18...+30V, Logic0: 0...5V; Negative, Logic1: 0...10V, Logic0: 18...30V; R _i = 10KΩ (floating) | | | | | | | |
| | Analogue input voltage | 0....+10V, R _i = 250KΩ | | | | | | | |
| | Analogue input current | 0(4)...20mA, R _i ≤ 250Ω | | | | | | | |
| | Analogue output | 0...10V, R _L ≥ 1KΩ; 0(4)...20mA, R _L ≤ 500Ω, Selectable through microswitch | | | | | | | |
| | Digital output | Open collector, max. load 35V/50mA (floating) | | | | | | | |
| | Relay output | Switching load: 250Vac/3A, 24V DC 3A | | | | | | | |
| | Auxiliary voltage | ±20%,max.load 50mA | | | | | | | |
| Ambient conditions | Ambient operating temperature | -10 °C (no frost)...+40 / 50 °C (depends on the unit size); rated loadability I _N Side by side installation for MI1-3 it is always 40 °C; For IP21/Nema1 option in MI1-3 the maximum temparture is also 40 °C | | | | | | | |
| | Storage temperature | -40 °C...+70 °C | | | | | | | |
| | Relative humidity | 0...95% RH, non-condensing, non-corrosive, no dripping water | | | | | | | |
| | Altitude | 100% load capacity (no derating) up to 1000 m. 1% derating for each 100 m above 1000 m; max 2000 m | | | | | | | |
| | Enclosure class | IP20 / IP21 / Nema1 for MI1-3, IP21/Nema 1 for MI4-5 | | | | | | | |
| | Pollution degree | PD2 | | | | | | | |

| | | |
|---|--|--|
| EMC | Immunity | Complies with EN50082-1, -2, EN61800-3 |
| | Emissions(See detailed descriptions in Vacon 20 User Manual at: http://drives.danfoss.com/knowledge-center/technical-documentation/) | 230V : Complies with EMC category C2; With an internal RFI filter. MI4 and 5 complies C2 with an optional DC choke and CM choke. 400V: Complies with EMC category C2; With an internal RFI filter MI4 and 5 complies C2 with an optional DC choke and CM choke. Both: No EMC emission protection [Vacon level N]: Without RFI filter |
| | Standards | For EMC: EN61800-3, For safety: UL508C, EN61800-5 |
| Certificates and manufacturer's declarations of conformity | | For safety: CE, UL, cUL, KC For EMC: CE, KC (see unit nameplate for more detailed approvals) |

| Cable and fuse requirements (See detailed data in Vacon 20 User Manual at: www.vacon.com) 380 - 480 V, 3~ 208 - 240 V, 3~ | Frame | Fuse (A) | Mains cable Cu (mm ²) | Terminal cable min-max (mm ²) | | |
|---|---|----------|--------------------------------------|--|--------|----------------------|
| | | | | Main | Earth | Control and relay |
| MI1 | 6 | | 3*1.5+1.5 | | 1.5-4 | 0.5-1.5 |
| MI2 | 10 | | | | | |
| MI3 | 20 | | 3*2.5+2.5 | | 1.5-6 | |
| MI4 | 20 | | | | | |
| | 25 | | | | | |
| | 40 (20 and 40 is only for 208 - 240 V, 3~) | | 3*6+6 | 1-10Cu | 1-10 | |
| MI5 | 40 | | 3*10+10 | 2.5-50 Cu / Al | 2.5-35 | |
| 115 V, 1~ | MI2 | 20 | 2*2.5+2.5 | | | |
| | MI3 | 32 | 2*6+6 | | | |
| 208 - 240, 1~ | MI1 | 10 | 2*1.5+1.5 | | 1.5-4 | |
| | MI2 | 20 | 2*2.5+2.5 | | | |
| | MI3 | 32 | 2*6+6 | | 1.5-6 | |
| 600 V | MI3 | 6 | 3*1.5+1.5 | | 1.5-4 | 0.5-1.5 |
| | MI3 | 10 | | | | |
| | MI3 | 20 | 3*2.5+2.5 | | 1.5-6 | |

- With above-mentioned fuses, the drive can be connected to power supply the short circuit current of which is max 50 kA
- Use cables with heat resistance of at least +70 °C.
- The fuses function also as cable overload protection.
- These instructions apply only to cases with one motor and one cable connection from the frequency converter to the motor.
- To fulfil standard EN61800-5-1, the protective conductor should be **at least 10 mm² Cu or 16 mm² Al**. Another possibility is to use an additional protective conductor of at least the same size as the original one.

Vacon 20 power ratings

| Mains voltage 208 - 240 V, 50 / 60 Hz, 1~ series | | | | | | | |
|--|--------------------------------|----------------------------|-------------------|--------|-----------------------|-----------------|-------------|
| Frequency converter type | Rated loadability | | Motor shaft power | | Nominal input current | Mechanical size | Weight (kg) |
| | 100% contin. current I_N [A] | 150% over-load current [A] | P [HP] | P [KW] | [A] | | |
| 0001 | 1.7 | 2.6 | 0.33 | 0.25 | 4.2 | MI1 | 0.55 |
| 0002 | 2.4 | 3.6 | 0.5 | 0.37 | 5.7 | MI1 | 0.55 |
| 0003 | 2.8 | 4.2 | 0.75 | 0.55 | 6.6 | MI1 | 0.55 |
| 0004 | 3.7 | 5.6 | 1 | 0.75 | 8.3 | MI2 | 0.7 |
| 0005 | 4.8 | 7.2 | 1.5 | 1.1 | 11.2 | MI2 | 0.7 |
| 0007 | 7 | 10.5 | 2 | 1.5 | 14.1 | MI2 | 0.7 |
| 0009* | 9.6 | 14.4 | 3 | 2.2 | 22.1 | MI3 | 0.99 |

Table 25: Vacon 20 power ratings, 208 - 240 V

* The maximum ambient operating temperature of this drive is 40 °C!

| Mains voltage 208 - 240 V, 50 / 60 Hz, 3~ series | | | | | | | |
|--|--------------------------------|----------------------------|-------------------|--------|-----------------------|-----------------|-------------|
| Frequency converter type | Rated loadability | | Motor shaft power | | Nominal input current | Mechanical size | Weight (kg) |
| | 100% contin. current I_N [A] | 150% over-load current [A] | P [HP] | P [KW] | [A] | | |
| 0001 | 1.7 | 2.6 | 0.33 | 0.25 | 2.7 | MI1 | 0.55 |
| 0002 | 2.4 | 3.6 | 0.5 | 0.37 | 3.5 | MI1 | 0.55 |
| 0003 | 2.8 | 4.2 | 0.75 | 0.55 | 3.8 | MI1 | 0.55 |
| 0004 | 3.7 | 5.6 | 1 | 0.75 | 4.3 | MI2 | 0.7 |
| 0005 | 4.8 | 7.2 | 1.5 | 1.1 | 6.8 | MI2 | 0.7 |
| 0007* | 7 | 10.5 | 2 | 1.5 | 8.4 | MI2 | 0.7 |
| 0011* | 11 | 16.5 | 3 | 2.2 | 13.4 | MI3 | 0.99 |
| 0012 | 12.5 | 18.8 | 4 | 3 | 14.2 | MI4 | 9 |
| 0017 | 17.5 | 26.3 | 5 | 4 | 20.6 | MI4 | 9 |
| 0025 | 25 | 37.5 | 7.5 | 5.5 | 30.3 | MI4 | 9 |
| 0031 | 31 | 46.5 | 10 | 7.5 | 36.6 | MI5 | 11 |
| 0038 | 38 | 57 | 15 | 11 | 44.6 | MI5 | 11 |

Table 26: Vacon 20 power ratings, 208 - 240 V, 3~

*The maximum ambient operating temperature of this drive is +40°C !

| Mains voltage 115 V, 50 / 60 Hz, 1~ series | | | | | | | |
|--|--|-----------------------------------|----------------------|-----------|------------------------------------|--------------------|----------------|
| Fre- quency converter type | Rated loadability | | Motor shaft power | | Nominal input current [A] | Mechanical size | Weight (Kg) |
| | 100% contin. current I _N [A] | 150% over- load current [A] | P [HP] | P [KW] | | | |
| 0001 | 1.7 | 2.6 | 0.33 | 0.25 | 9.2 | MI2 | 0.7 |
| 0002 | 2.4 | 3.6 | 0.5 | 0.37 | 11.6 | MI2 | 0.7 |
| 0003 | 2.8 | 4.2 | 0.75 | 0.55 | 12.4 | MI2 | 0.7 |
| 0004 | 3.7 | 5.6 | 1 | 0.75 | 15 | MI2 | 0.7 |
| 0005 | 4.8 | 7.2 | 1.5 | 1.1 | 16.5 | MI3 | 0.99 |

Table 27: Vacon 20 power ratings, 115 V, 1~

| Mains voltage 380 - 480 V, 50 / 60 Hz, 3~ series | | | | | | | |
|--|--|-----------------------------------|----------------------|-----------|------------------------------------|--------------------|----------------|
| Fre- quency converter type | Rated loadability | | Motor shaft power | | Nominal input current [A] | Mechanical size | Weight (kg) |
| | 100% contin. current I _N [A] | 150% over- load current [A] | P [HP] | P [KW] | | | |
| 0001 | 1.3 | 2 | 0.5 | 0.37 | 2.2 | MI1 | 0.55 |
| 0002 | 1.9 | 2.9 | 0.75 | 0.55 | 2.8 | MI1 | 0.55 |
| 0003 | 2.4 | 3.6 | 1 | 0.75 | 3.2 | MI1 | 0.55 |
| 0004 | 3.3 | 5 | 1.5 | 1.1 | 4 | MI2 | 0.7 |
| 0005 | 4.3 | 6.5 | 2 | 1.5 | 5.6 | MI2 | 0.7 |
| 0006 | 5.6 | 8.4 | 3 | 2.2 | 7.3 | MI2 | 0.7 |
| 0008 | 7.6 | 11.4 | 4 | 3 | 9.6 | MI3 | 0.99 |
| 0009 | 9 | 13.5 | 5 | 4 | 11.5 | MI3 | 0.99 |
| 0012 | 12 | 18 | 7.5 | 5.5 | 14.9 | MI3 | 0.99 |
| 0016 | 16 | 24 | 10 | 7.5 | 17.1 | MI4 | 9 |
| 0023 | 23 | 34.5 | 15 | 11 | 25.5 | MI4 | 9 |
| 0031 | 31 | 46.5 | 20 | 15 | 33 | MI5 | 11 |
| 0038 | 38 | 57 | 25 | 18.5 | 41.7 | MI5 | 11 |

Table 28: Vacon 20 power ratings, 380 - 480 V

| Mains voltage 600 V, 50 / 60 Hz, 3~ series | | | | | | | |
|--|-----------------------------------|-----------------------------------|----------------------|-----------|-----------------------------|--------------------|----------------|
| Fre- quency converter type | Rated loadability | | Motor shaft power | | Nominal input current | Mechanical size | Weight (kg) |
| | 100% contin. current I_N [A] | 150% over- load current [A] | P [HP] | P [KW] | [A] | | |
| 0002 | 1.7 | 2.6 | 1 | 0.75 | 2 | MI3 | 0.99 |
| 0003 | 2.7 | 4.2 | 2 | 1.5 | 3.6 | MI3 | 0.99 |
| 0004 | 3.9 | 5.9 | 3 | 2.2 | 5 | MI3 | 0.99 |
| 0006 | 6.1 | 9.2 | 5 | 4 | 7.6 | MI3 | 0.99 |
| 0009 | 9 | 13.5 | 7.5 | 5.5 | 10.4 | MI3 | 0.99 |

Table 29: Vacon 20 power ratings, 600 V

Note 1: The input currents are calculated values with 100 kVA line transformer supply.

Note 2: For PM motor, please select the drive power rating according to motor shaft power, not rated current.

Quick Modbus setup

| | |
|---|--|
| 1 | A: Select Fieldbus as remote control place: P2.1 to1 – Fieldbus, P3.3 to 3 - Fieldbus B: Set Modbus RTU protocol to "ON": SYS P2.2 to 1 – Modbus |
| 2 | A. Set Control Word to "0" (2001) B. Set Control Word to "1" (2001) C. Frequency converter status is RUN D. Set Reference value to "5000" (50.00%) (2003) E. Actual Speed is 5000 (25.00 Hz if MinFreq is 0.00 Hz and MaxFreq is 50.00 Hz) F. Set Control Word to "0" (2001) G. Frequency converter status is STOP |

VACON®

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